



FDA's Regulatory Science Program for Generic PLA/ PLGA-Based Drug Products

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Introduction

Poly(lactide) (PLA)/Poly(lactide-co-glycolide) (PLGA) is widely used in many FDA-approved drug products. There are currently 15 FDA-approved PLA/PLGA-based drug products available on the US market (*Table 1*). PLA/PLGA-based drug products are designed to reduce dosing frequency and potential drug toxicity. They are also useful for improving patient compliance with a better therapeutic option to treat patients who adhere poorly to frequent oral or injectable medication. However, as these products are generally expensive, the availability of generic PLA/PLGA-based counterparts would make them more affordable, more widely available, and thus benefitting more patients.

Table 1. PLA/PLGA-based drug products that are available in the U.S.

Drug Product	Active Ingredient	Dosage Form, Route of Administration	Strength,	Approval Date(s), Indication(s)	Characteristics of PLA/PLGA (described in product labeling)
Vivitrol	Naltrexone	Microsphere, Intramuscular	380 mg every 4-weeks	1984, indicated for the treatment of alcohol dependence	PLGA, L/G: 75/25
Zoladex	Goserelin acetate	Implant, Subcutaneous	3.6 mg or 10.8 mg every 28 days	1989 (3.6 mg), 1996 (10.8 mg), Indicated for use in combination with flutamide for the management of locally confined Stage T2b-T4 carcinoma of the prostate	PLGA (13.3-14.3 mg/dose) No characterization information
Lupron Depot	Leuprolide acetate	Microsphere, Intramuscular	7.5 mg, every month 22.5 mg, every 3 months 30 mg, every 4-months 45 mg, every 6-months	1989, indicated for palliative treatment of advanced prostatic cancer	7.5 mg: PLGA (66.2 mg/dose) 22.5 mg: PLA (198.6 mg/dose) 30 mg: PLA (264.8 mg/dose) 45 mg: PLA (169.9 mg/dose) No characterization information
Lupron Depot-PED	Leuprolide acetate	Microsphere, Intramuscular	7.5 mg, 11.25 mg, or 15 mg every month 11.25 mg or 30 mg every 3-months	1993, indicated for the treatment of children with central precocious puberty (CPP)	7.5 mg, 11.25 mg, and 15 mg: PLGA (66.2/99.3/132.4 mg/dose) 11.25 mg and 30 mg: PLA (99.3/264.8 mg/dose) No characterization information
Lupron	Leuprolide acetate	Microsphere, Intramuscular	3.75 mg, every month	1995, indicated for management of endometriosis	PLGA (33.1 mg/dose) No characterization information
Sandostrin LAR	Octreotide	Microsphere, Subcutaneous	10 mg, 20 mg, or 30 mg every 4-weeks	1998, indicated for acromegaly, severe diarrhea/flushing episodes associated with metastatic carcinoid tumors, profuse watery diarrhea associated with VIP-secreting tumors	10 mg, 20 mg, and 30 mg: glucose star polymer; PLGA (188.8/377.6/566.4 mg/dose)
Atridox	Doxycycline hydrate	In situ forming gel Periodontal	50 mg	1998, indicated for the treatment of chronic adult periodontitis for a gain in clinical attachment, reduction in probing depth, and reduction in bleeding on probing	PLA (36.7%/dose) No characterization data
Trestar	Triptorelin pamoate	Microsphere, Intramuscular	3.75 mg every 4-weeks 11.25 mg every 12-weeks 22.5 mg every 24-weeks	2000 (3.75 mg), 2001 (11.25 mg), 2010 (22.5 mg), indicated for the palliative treatment of advanced prostate cancer	3.75 mg, 11.25 mg, and 22.5 mg: PLGA (136.1/187.8/222 mg/dose) No characterization information
Arestin	Minocycline HCl	Microsphere, Periodontal	1 mg, variable dosing frequency	2001, indicated as an adjunct to scaling and root planning procedures in patients with adult periodontitis	PLGA No characterization information
Diligard	Leuprolide acetate	In situ forming gel, Subcutaneous	7.5 mg every month 22.5 mg every 3-months 30 mg every 4-months 45 mg every 6-months	2002 (7.5 mg and 22.5 mg), 2003 (30 mg), and 2004 (45 mg), indicated for the palliative treatment of advanced prostate cancer	7.5 mg: PLGA (82.5 mg/dose), carboxyl endgroups, L/G: 50/50 22.5 mg and 30 mg: PLGA (158.6/211.5 mg/dose), copolymer with hexanediol, L/G: 75/25 45 mg: PLGA (165 mg/dose), copolymer with hexanediol, L/G: 85/15
Risperdal Consta	Risperidone	Microsphere, Intramuscular	12.5 mg, 25 mg, 37.5 mg, or 50 mg every 2-weeks	2003, indicated for the treatment of schizophrenia and bipolar I disorder	12.5 mg, 25 mg, 37.5 mg, and 50 mg: PLGA, L/G: 72/25
Ozurdex	Dexamethasone	Microsphere, Subcutaneous	0.7 mg, variable dosing frequency	2009, indicated for the treatment of macular edema, non-infectious uveitis, and diabetic macular edema	PLGA No characterization information
Bydureon	Erenotide	Microsphere; Tablet	2 mg, every 7-days	2012, indicated as an adjunct to diet and exercise to improve glycaemic control in adults with type 2 diabetes	PLGA (37.2 mg/dose), L/G: 50/50
Lupaneta Pack	Leuprolide acetate; Norethindrone acetate	Intramuscular; Oral	3.75 mg every month; 5 mg daily	2012, indicated for initial management of the painful symptoms of endometriosis and management of recurrence of symptoms	Di-lactic and glycolic acids copolymer (33.1 mg), no characterization data
Signifor LAR	Pasireotide pamoate	Microsphere, Intramuscular	20 mg, 40 mg, or 60 mg every 28-days	2014, indicated for the treatment of patients with acromegaly	20 mg, 40 mg, and 60 mg: a mixture of two PLGAs per dose PLGA I (26.29/52.58/78.87 mg/dose), L/G: 50-60/40-50 PLGA II (26.29/52.58/78.87 mg/dose), L/G: 50/50

To gain FDA approval, generic drug products must demonstrate pharmaceutical equivalence and bioequivalence to the reference listed drug (RLD). Pharmaceutical equivalence requires that the drug product contains the same active ingredient(s) as the RLD, be identical in strength, dosage form, and route of administration, and that it meets compendial or other applicable standards of strength, quality, purity, and identity. Bioequivalence requires an absence of a significant difference in the rate and extent to which the active ingredient in pharmaceutically equivalent products becomes available at the site of action. For injectable PLA/PLGA-based drug products, the test product should be qualitatively (Q1) and quantitatively (Q2) the same as the RLD to be considered for approval in an Abbreviated New Drug Application (ANDA).¹

Differences in PLA/PLGA characteristics can vastly alter the drug release mechanism and release rate. As a random copolymer, the inherent heterogeneity associated with PLA/PLGA makes determination of Q1 sameness of the PLA/PLGA very challenging. Identifying the key characteristics of PLA/PLGA is critical for developing appropriate regulatory standards to determine Q1 sameness of PLA/PLGA and pharmaceutical equivalence between the test and

reference products.

Moreover, even with Q1/Q2 sameness, bioequivalence between the test and reference products cannot be ensured, as differences in manufacturing processes may cause differences in physicochemical characteristics of the test product and subsequently affect drug release behavior and bioavailability. In vitro drug release testing in combination with other characterization studies can be used to evaluate differences of the drug product caused by differences in PLA/PLGA properties and/or manufacturing processes. However, to date, compendial or biorelevant in vitro drug release assays and relevant characterization studies for PLA/PLGA-based drug products are still lacking.

To date, the Office of Generic Drugs (OGD) has posted seven product specific recommendations for microsphere products to provide guidance on bioequivalence study design. OGD is working to develop recommendations for other PLA/PLGA-based drug products. Compared to the bioequivalence studies of conventional dosage forms, bioequivalence studies on microspheres are more complicated. Microspheres may have multi-phasic release profiles both in vitro and in vivo, which warrant a carefully designed bioequivalence study to capture significant differences in product performance during each phase.

Currently, no PLA/PLGA-based generic drug products have been approved. This can be attributed to several factors. Adequate characterization of PLA/PLGA needs to be submitted in an ANDA, which may sometimes be challenging. Compendial methods of in vitro release testing of PLA/PLGA-based products are lacking. In addition, the clinical study (i.e., clinical endpoint or pharmacokinetic bioequivalence study) may be a challenge to perform. Recognizing these challenges associated with development of generic PLA/PLGA-based drug products, a regulatory science research program was established under the Generic Drug User Fee Amendments (GDUFA) and is being implemented by OGD to provide new tools for ANDA review and support generic product development.¹

GDUFA Regulatory Science Program

Since the enactment of GDUFA in July 2012, OGD has awarded grants and contracts for multiple research projects involving PLA/PLGA-based drug products in various dosage forms, such as microspheres, implants, and in situ gelling systems. Broadly, these projects can be categorized into four areas: (1) development of in vitro-in vivo correlations (IVIVC), (2) development of in vitro release testing (IVRT) methods, (3) characterization of PLA/PLGA, and (4) modeling and simulation of PLA/PLGA-based drug products (*Table 2*).

Table 2. Research projects involving PLA/PLGA-based drug products

Research category	Project title	Awardee	Year started
Development of IVVC	In vitro-in vivo correlations of parenteral microsphere drug products	University of Connecticut	2013
	In vitro-in vivo correlations of parenteral microsphere drug products	University of Michigan	2013
	In vitro-in vivo correlations of ocular implants	University of Colorado	2013
Development of IVRT methods	Dissolution methods for parenteral sustained release Implant drug products	University of Connecticut	2014
	Development of hydrogel-based in vitro dissolution apparatus for microparticle formulations	Akino, Inc.	2014
	A biorelevant dissolution method for particulate dosage forms in the periodontal pocket	Magee Womens Research Institute & Foundation	2015
Characterization of PLA/PLGA	Influence of raw materials, manufacturing variables, and storage conditions on release performance of LAI (long-acting injectable) microsphere products	University of Michigan	2015
Modeling and simulation of PLA/PLGA-based LAI drug products	Computational drug delivery: leveraging predictive models to develop bioequivalent generic LAI products	Qrono, Inc.	2015
	Development of PBPK simulation for long-acting injectable microspheres	Simulations Plus	2015
	Data-fusion based platform development of population PKPD modeling and statistical analysis for bioequivalence assessment of long-acting injectable products	University of Massachusetts Lowell	2015
	Pharmacokinetic modeling and simulation for evaluation of bioequivalence for leuprolide acetate injection	University of Utah	2015

IVVC of Risperidone Microspheres

It is challenging to develop a reproducible and discriminatory in vitro release method for microspheres, and it is even more challenging to develop an IVVC for these products. A Level A IVVC may allow an in vitro release method to be used as a surrogate for bioequivalence studies if any changes occur in formulation and/or manufacturing process post approval. Microspheres often have multiphasic in vitro release and in vivo PK profiles, which makes the deconvolution of in vivo data and correlation with in vitro data very challenging. In addition, the lack of compendial in vitro release testing methods also hinders development of an IVVC for microspheres.

A study was conducted to explore the possibility of developing an IVVC for risperidone microspheres that are equivalent in formulation composition but prepared with different manufacturing processes.¹⁴ The physicochemical properties of the microspheres were sensitive to minor manufacturing changes, such as solvent systems. Two in vitro release methods (sample-and-separation and USP apparatus 4) were investigated. Compared with the sample-and-separate method, the USP apparatus 4 method showed better discriminatory power for differentiating release profiles of compositionally equivalent microspheres with manufacturing differences. Level A IVVCs were established and validated for the prepared microspheres based on the in vitro release data obtained using USP apparatus 4. These results indicated that the developed USP apparatus 4 method was capable of discriminating risperidone microspheres that are Q1/Q2 equivalent but with manufacturing differences and predicting their in vivo performance in the investigated rabbit model. It is noted that the developed IVVCs for risperidone microspheres are based on animal data and may not be fully extrapolated to humans.

A Reproducible Accelerated In Vitro Release Testing Method For Microspheres

A study was also conducted to develop a discriminatory and reproducible accelerated in vitro release method for risperidone microspheres that are Q1/Q2 equivalent, but with different inner structures resulting from differences in manufacturing¹⁶. Since real time release testing of microspheres requires extended periods of time, it is beneficial to develop a reproducible accelerated release method, which can correlate with real time release, to provide fast quality assessment and facilitate product development. Two in vitro release methods (sample-and-separation and flow through) were investigated. The results indicated that both methods were able to differentiate risperidone microspheres with

different porosities under real time (37°C) and accelerated (45°C) conditions. However, it is worth noting that only the USP apparatus 4 method under the accelerated condition showed good reproducibility for formulations that are highly porous. Therefore, the accelerated release method using USP apparatus 4 may be suitable as a fast quality control for PLGA microspheres (even with porous structures).

A Protocol For Assay Of PLGA In Clinical Products

Determination of Q1 sameness of PLGA between the test and reference products can be challenging as the composition of the PLGAs used in clinical products are not readily available and very limited studies have been conducted focusing on establishing experimental methods for determining critical characteristics of PLGA. A study was conducted to develop and validate an analytical protocol to determine some key characteristics of PLGA used in commercial microspheres, such as molecular weight, monomer ratio (L:G), and polymer end-group[16]. Trelstar® (3.75 mg strength) and Risperdal® Consta® were chosen as model products. The calculated L:G ratios of the PLGA in Trelstar® and Risperdal® were found to be 52:48 and 78:22, respectively. It was also found that the PLGA from both Trelstar® and Risperdal® possessed ester end-caps. Additional studies are currently ongoing to identify critical characteristics of PLGA for assessment of Q1 sameness.

Conclusions

These research studies have furthered the understanding of in vitro and in vivo performance of PLA/PLGA-based drug products and how in vitro studies and modeling tools could be used in generic drug development and review. OGD plans to conduct additional research studies for PLA/PLGA-based drug products as understanding of these products evolves. The outcomes from these studies may be used for developing new approaches to demonstrate bioequivalence for these products in the future.

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