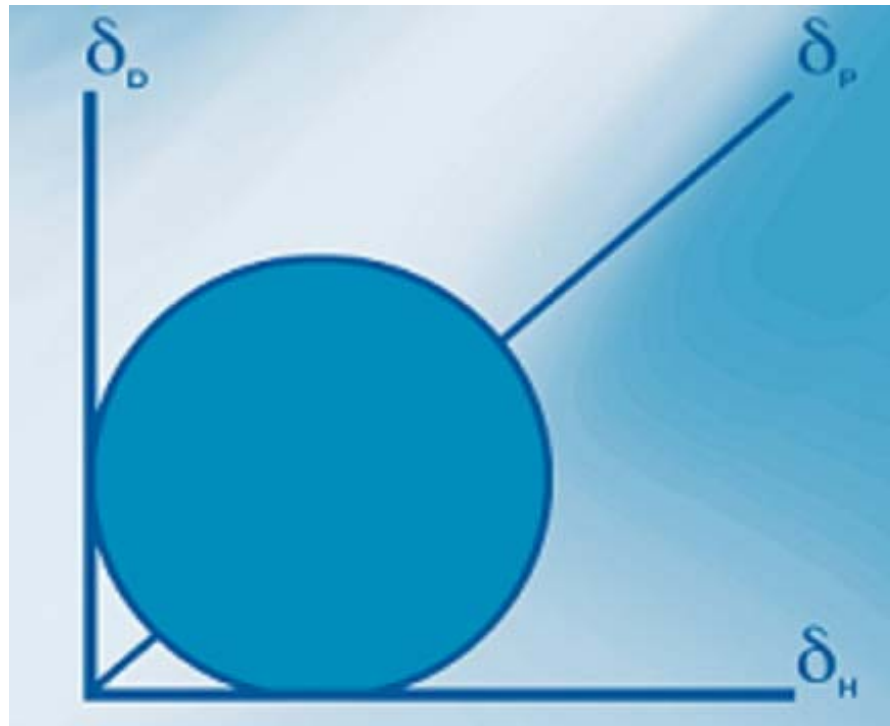

HANSEN SOLUBILITY PARAMETERS

CHARLES M. HANSEN



WHY KEEP GOING?

”Even if you’re on the right track, you’ll get run over if you just sit there.”

- Will Rogers

- To me this means help develop the
 - Hansen Solubility Parameters in Practice
 - (HSPiP) eBook/software
-

WHOLE EQUALS SUM OF PARTS

$$E = \text{COHESION ENERGY} = \Delta E_{\text{vap}}$$

- $E = E_D + E_P + E_H$
- D - Dispersion (Hydrocarbon)
- P - Polar (Dipolar)
- H - Hydrogen Bonds (Electron Interchange)
- V - Molar Volume
- $E/V = E_D/V + E_P/V + E_H/V$

$$\delta^2 = \delta_D^2 + \delta_P^2 + \delta_H^2$$

HANSEN SOLUBILITY PARAMETERS (HSP)

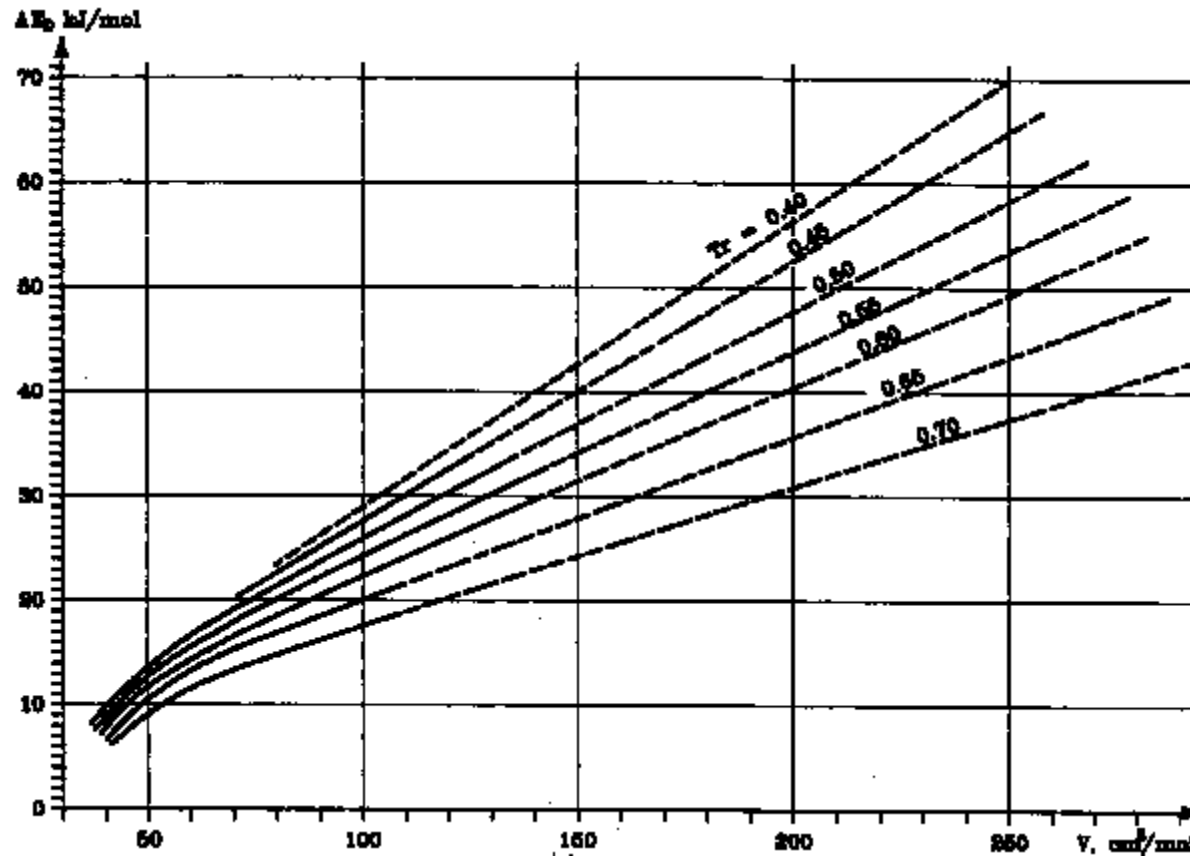
δ = Square Root of Cohesion Energy Density

$$\delta_D$$

- HOMOMORPH CONCEPT ($E_D = E$ FOR SIMILAR HYDROCARBON)
- CORRESPONDING STATE THEORY (CST)
- CST FIGURE FOR E_D FOR EACH OF ALIPHATIC, CYCLOALIPHATIC, OR AROMATIC STRUCTURE

E_D versus V for $T_r = T_{298.15} / T_{\text{CRITICAL}}$

FIGURE FOR E_D FOR ALIPHATIC HYDROCARBONS



δ_P

Böttcher Equation cal/cm^3

$$\delta_P^2 = \frac{12108}{V^2} \frac{\varepsilon - 1}{2\varepsilon + n_D^2} (n_D^2 + 2) \mu^2$$

Beerbower Equation $\text{MPa}^{1/2}$

$$\delta_P = 37.4(\mu)/V^{1/2}$$

δ_H

1. $E_H = E - E_D - E_P$
2. Panayiotou – statistical thermodynamics directly
3. Group Contributions

$$\delta_H = (E_H/V)^{1/2}$$

4. CHECK where possible that:

$$\delta^2 = \delta_D^2 + \delta_P^2 + \delta_H^2$$

THERMODYNAMIC BASIS OF HSP

Exchange Energy (Density)

$$A_{12} = \epsilon_{11} + \epsilon_{22} - 2\epsilon_{12}$$

Geometric Mean

$$\epsilon_{12} = (\epsilon_{11}\epsilon_{22})^{1/2}$$

Scatchard

$$A_{12} = (\epsilon_{11}^{1/2} - \epsilon_{22}^{1/2})^2$$

Hildebrand (Cohesive Energy Density)

$$\epsilon_{11} = \Delta E_1/V_1; \quad \epsilon_{22} = \Delta E_2/V_2$$

Hildebrand/Scott

$$\Delta E_M = \phi_1\phi_2(x_1V_1 + x_2V_2)(\delta_1 - \delta_2)^2$$

Patterson/Delmas

$$\Delta G_{\text{noncomb}} = \phi_1\phi_2V_M(\delta_1 - \delta_2)^2$$

THERMODYNAMIC BASIS (CONT.)

Hansen HSP

$$Ra^2 = 4(\delta_{D1} - \delta_{D2})^2 + (\delta_{P1} - \delta_{P2})^2 + (\delta_{H1} - \delta_{H2})^2$$

Hansen Relative Energy Difference (RED)

$$RED = Ra/Ro$$

Flory/Hansen

$$X/X_c = (RED)^2$$

Prigogine (With Geometric Mean)

$$v^2 = (\delta_{Prig}^2 / 4 + 9\rho^2) \quad \text{where } \delta_{Prig} = (\epsilon_2 - \epsilon_1) / \epsilon_1$$

Prigogine/Hansen

$$\delta_{Prig}^2 = [(\delta_{i1} - \delta_{i2}) / \delta_o]^2 \quad \text{For "i" = P, H}$$

Panayiotou - Direct Calculation of Hydrogen Bonding

STATISTICAL THERMODYNAMICS

- PANAYIOTOU

Equation of state:

$$\tilde{P} + \tilde{T} \left[\ln(1 - \tilde{\rho}) - \tilde{\rho} \left(\frac{l}{r} - \nu_H \right) - \frac{z}{2} \ln \left(1 - \tilde{\rho} + \frac{q}{r} \tilde{\rho} \right) + \frac{z}{2} \ln \Gamma_{00} \right] = 0$$

Chemical potential:

$$\frac{\mu}{RT} = \frac{\mu_{dp}}{RT} + \frac{\mu_H}{RT}$$

$$\frac{\mu_{dp}}{RT} = \ln \frac{1}{\omega r} - \tilde{\rho} l + \ln \tilde{\rho} - \frac{z}{2} q \ln \left[1 - \tilde{\rho} + \frac{q}{r} \tilde{\rho} \right] + \frac{zq}{2} [\ln \Gamma_{rr}] - \frac{q}{\tilde{T}} + r \frac{\tilde{P}}{\tilde{T}}$$

$$\frac{\mu_H}{RT} = r \nu_H - d \ln \frac{d}{d - \nu_H} - a \ln \frac{a}{a - \nu_H}$$

PANAYIOTOU δ^2_D , δ^2_P , and δ^2_H

$$\delta_d = \sqrt{\frac{\Gamma_{rr} q N \theta_r \varepsilon^*}{V}}$$

$$\delta_p = \sqrt{\frac{\Gamma_{rr} q N \theta_r \varepsilon^* \left[\pi \left(\frac{m}{r} \right)^2 s^2 \right]}{V}}$$

$$\delta_{hb} = \sqrt{\frac{-N_H E_H}{V}}$$

δ^2_{H} - COMPARISON

	HANSEN	PANAYIOTOU
Toluene	2.00	2.00
Tetralin	2.90	2.90
Acetone	6.95	7.00
Methyl Methacrylate	5.40	5.40
Ethanol	19.43	19.98
1-Butanol	15.80	15.80
Dimethyl sulfoxide	10.20	10.28
Water	42.32	42.17

δ^2_{H} – POLYMER COMPARISON

	HANSEN	PANAYIOTOU
Lin. Polyethylene	2.80	2.80
Polystyrene	2.90	2.90
PVC	3.40	3.42
PMMA	5.10	5.10
PC	6.90	6.90
Nylon 66	24.00	23.90

FREE ENERGY CHANGE, G, DETERMINES SOLUBILITY OR NOT

- Free energy **G** must be negative for solution

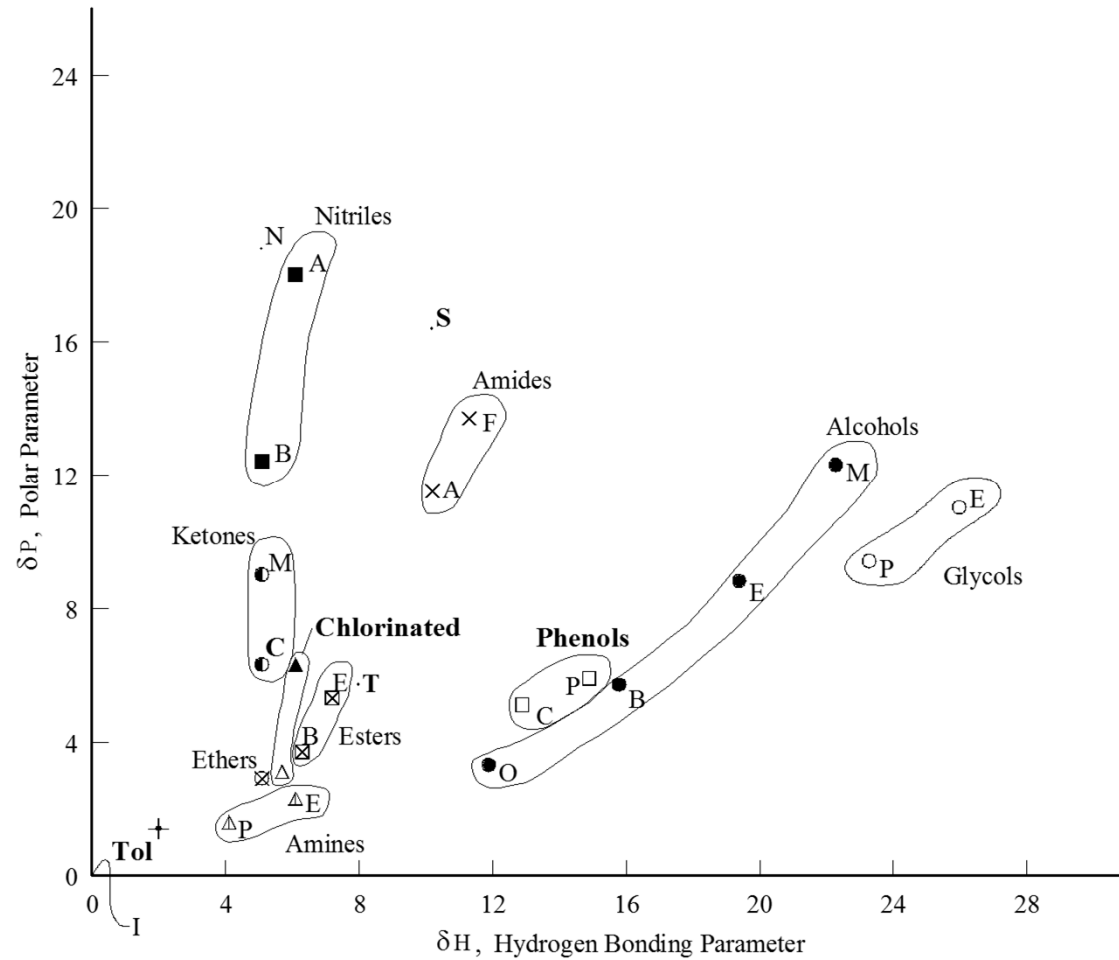
- $G = (1/N)\phi \ln(\phi) + (1 - \phi)\ln(1 - \phi) + X\phi(1 - \phi)$

- ϕ is the solvent volume fraction
- N is the number of monomers in chain

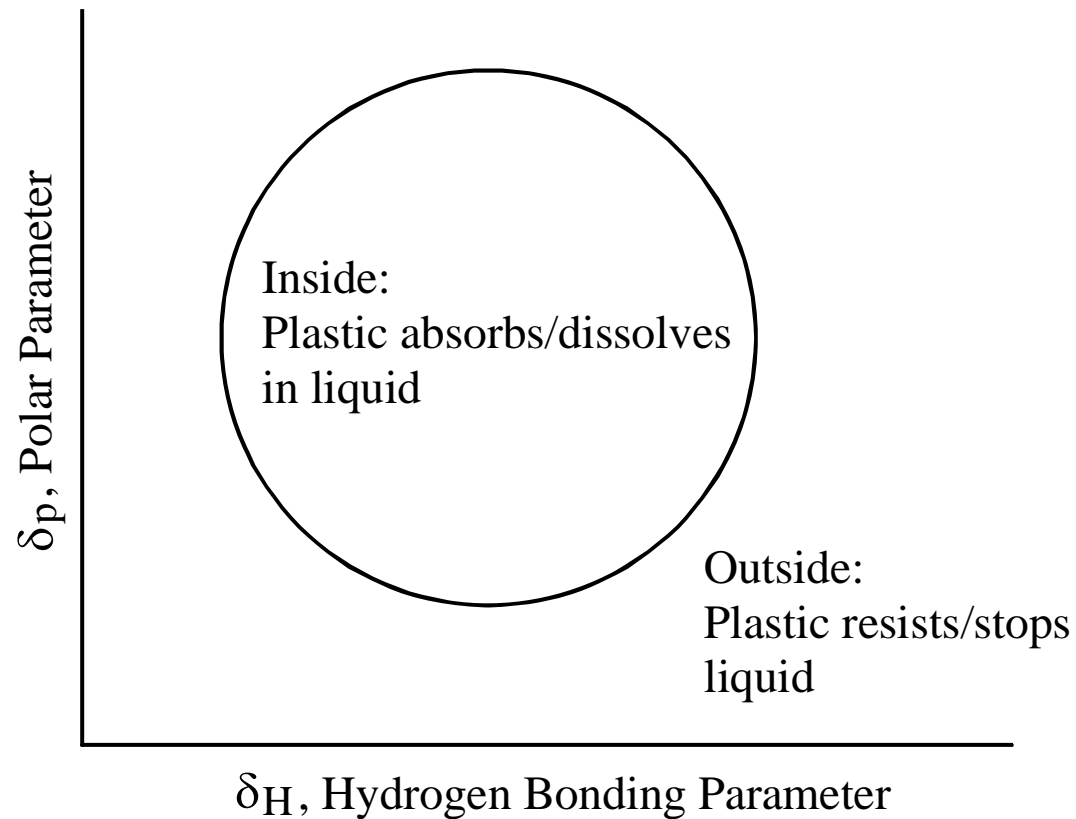
- $X = V_m/RT[(\delta_{D1} - \delta_{D2})^2 + 0.25(\delta_{P1} - \delta_{P2})^2 + 0.25(\delta_{H1} - \delta_{H2})^2]$

- X is the chi parameter, V_m is the molar volume
-

δ_P VERSUS δ_H PLOT



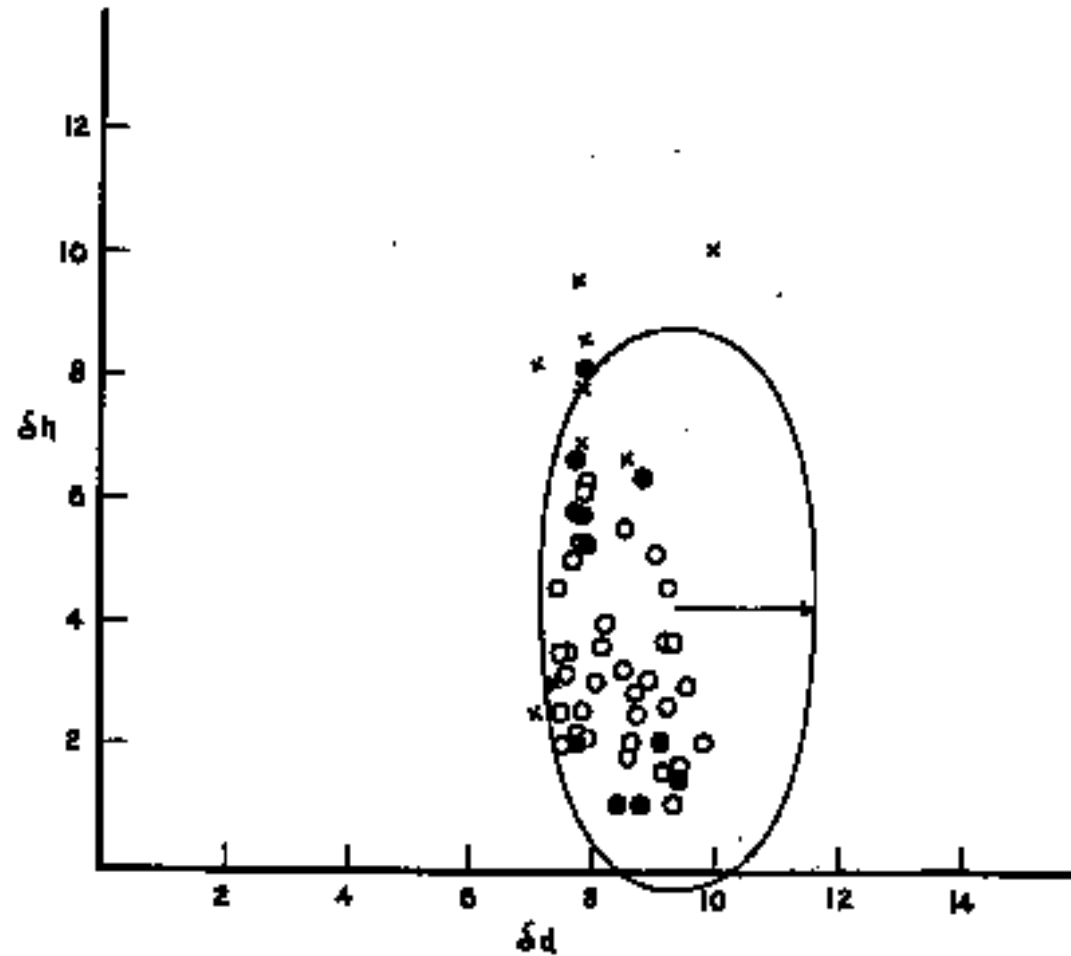
HANSEN SOLUBILITY PARAMETER DIAGRAM



KEY EQUATIONS

- $Ra^2 = 4(\delta_{D1} - \delta_{D2})^2 + (\delta_{P1} - \delta_{P2})^2 + (\delta_{H1} - \delta_{H2})^2$
 - The experimentally verified "4" is also found in Prigogine's CST theory
 - $RED = Ra/Ro$ (Distance to sphere center divided by its radius)
 - $(RED)^2 = (Ra/Ro)^2$ corresponds to χ_{12}/χ_c in Huggins/Flory Theory
-

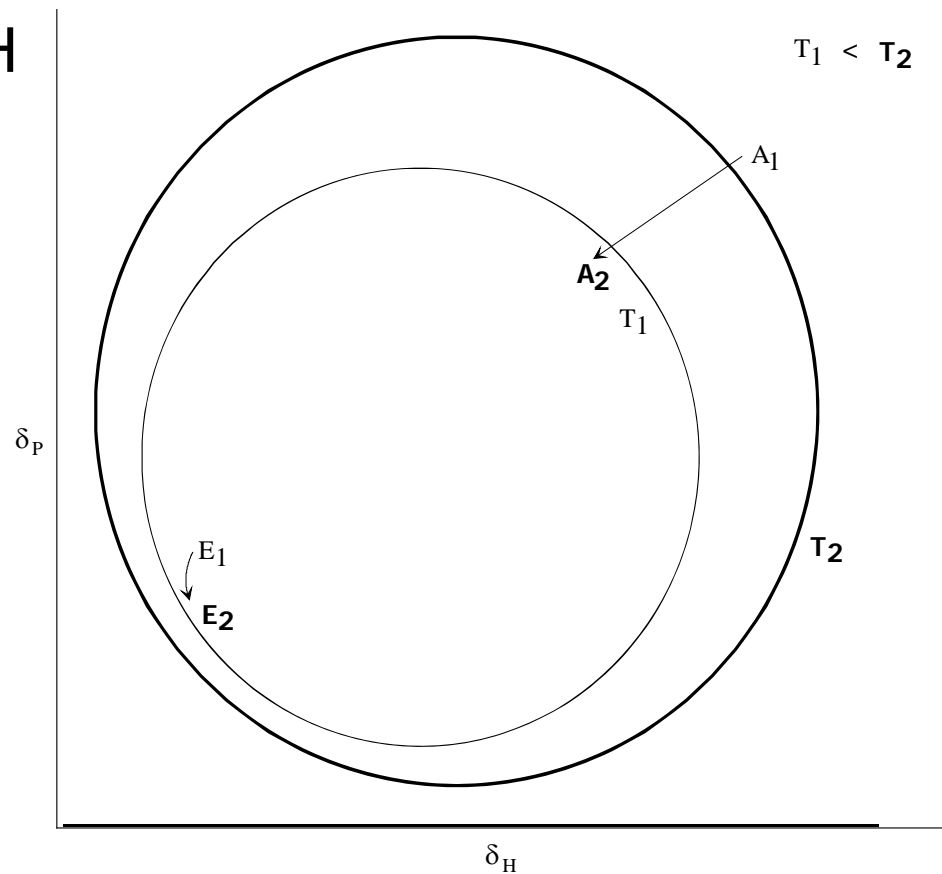
SPHEROIDS OF SOLUBILITY UNLESS "4" IS USED



EFFECT OF TEMPERATURE

Higher temperature – Lower values

Larger effect for δ_H



CHANGE OF δ_H WITH TEMPERATURE (Williams)

$$\begin{aligned}\left(\frac{\partial \delta_h}{\partial T}\right)_p &= -\delta_h \left(\frac{2.64 \times 10^{-3}}{2} + \frac{\alpha}{2} \right) \\ &= -\delta_h \left(1.32 \times 10^{-3} + \frac{\alpha}{2} \right)\end{aligned}$$

Functional Group	E_H Cal/mol	dE_H/dT Cal/mol/°K
-OH (aliphatic)	4650 ± 400	-10
-NH ₂ (aliphatic)	1350 ± 200	-4.5
-CN (aliphatic)	500 ± 200	-7.0
-COOH (aliphatic)	2750 ± 250	-2.9

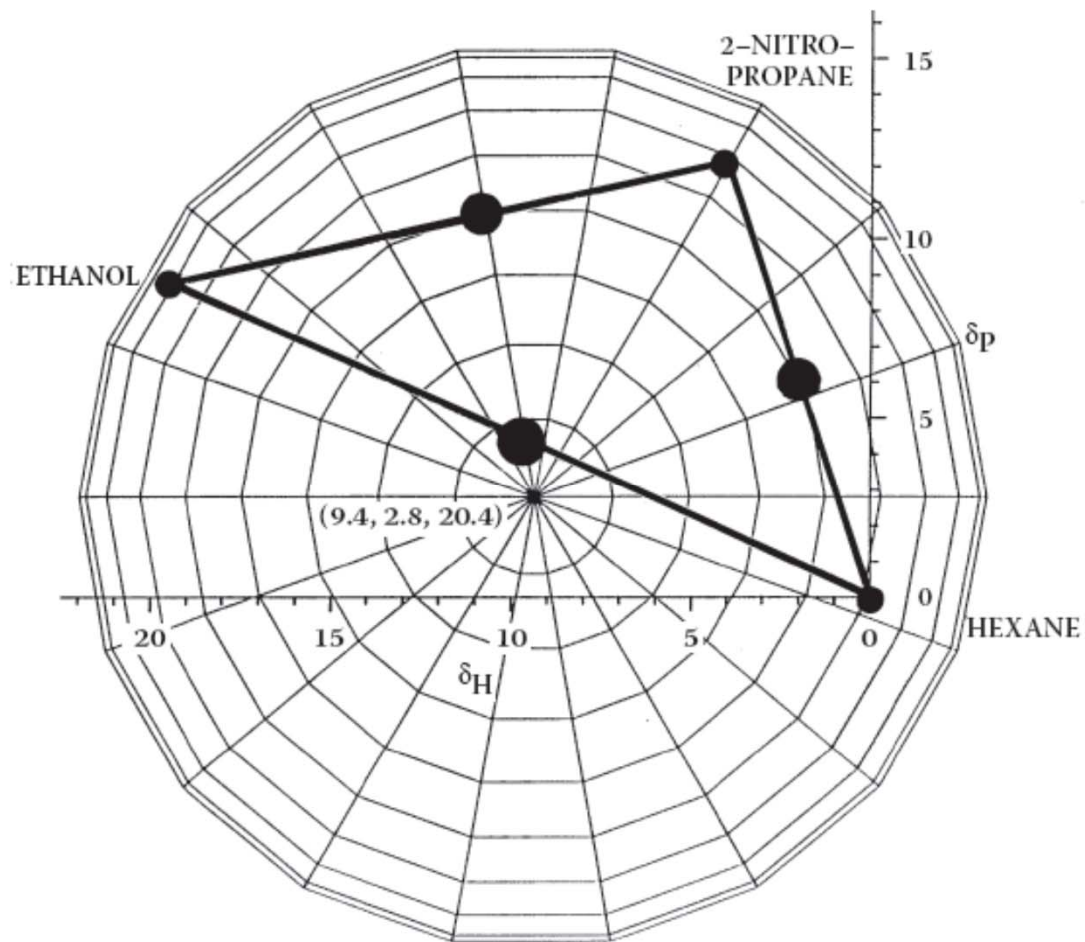
TYPES OF MATERIALS

- SOLVENTS
 - POLYMERS
 - PIGMENT SURFACES
 - FIBER SURFACES
 - DRUGS
 - CHEMICAL PROTECTIVE CLOTHING
 - BIOLOGICAL MATERIALS
 - SALTS - BOTH ORGANIC AND INORGANIC
-

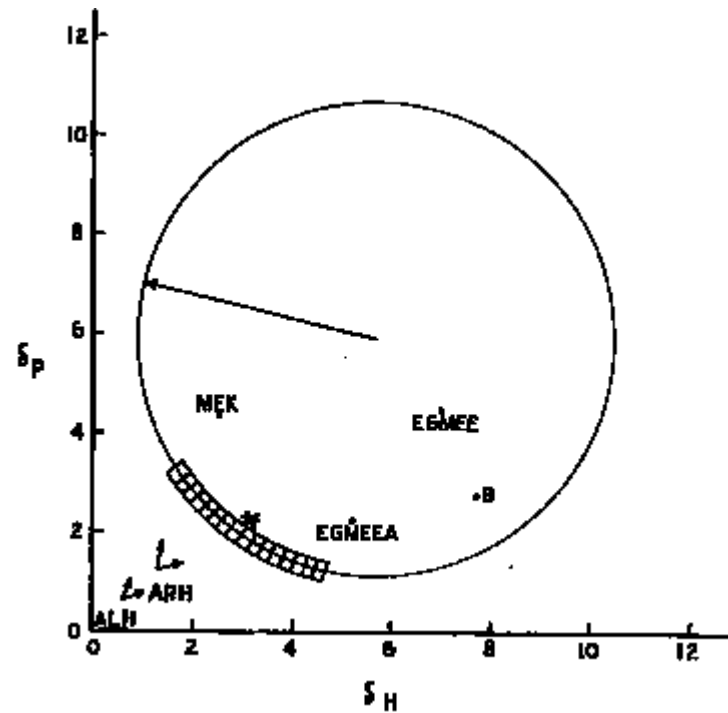
EXAMPLES OF USES OF HSP

- Solvent Selection and Substitution (REACH, Ozone Depletion, VOC, etc.)
 - Solubility, Swelling, Related Phenomena
 - Surface Characterization and Adhesion
 - Permeation, Breakthrough Times
 - Physical Properties
 - Polymer and Biological Compatibility
 - Controlled Drug Release
-

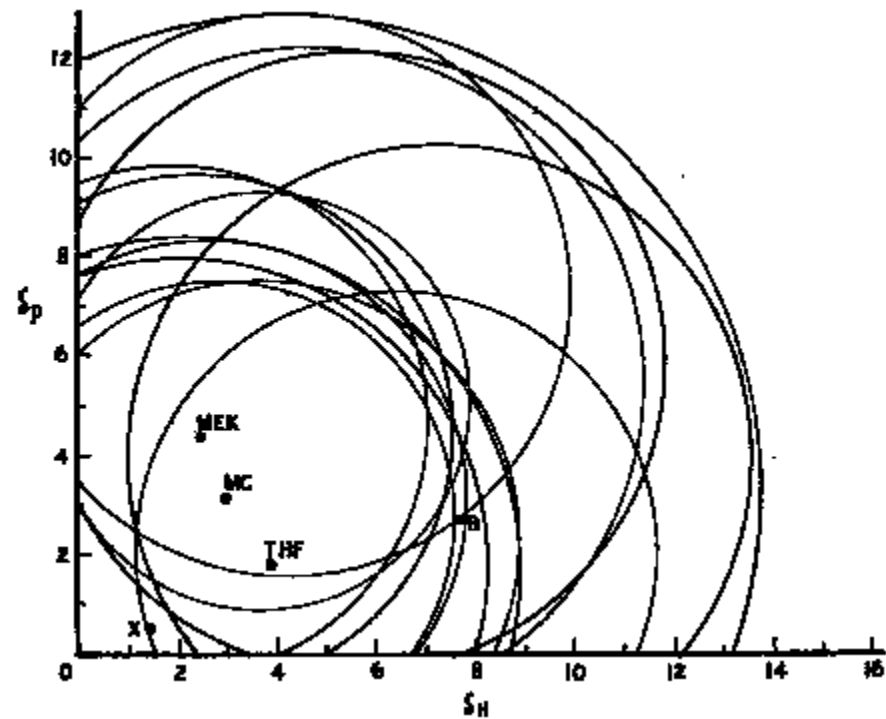
CHOLESTEROL NONSOLVENT SYNERGISM



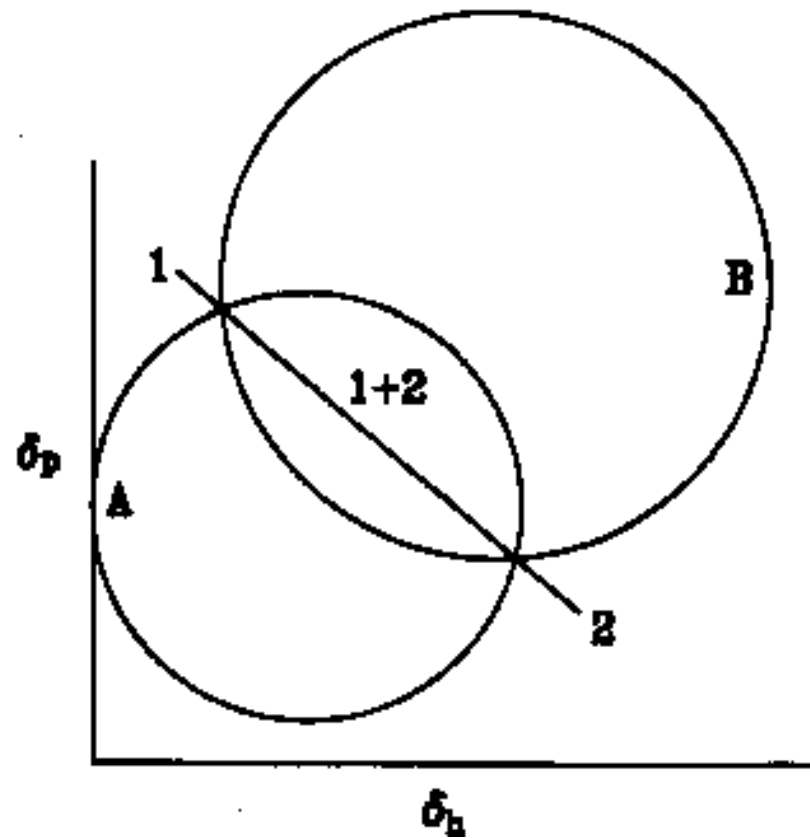
BOUNDARY SOLVENTS (MIXTURES) HAVE
TRADITIONALLY BEEN THE LEAST
EXPENSIVE



XYLENE PLUS *n*-BUTANOL CAN OFTEN
APPROACH THE PERFORMANCE OF
OTHER WIDELY USED SOLVENTS

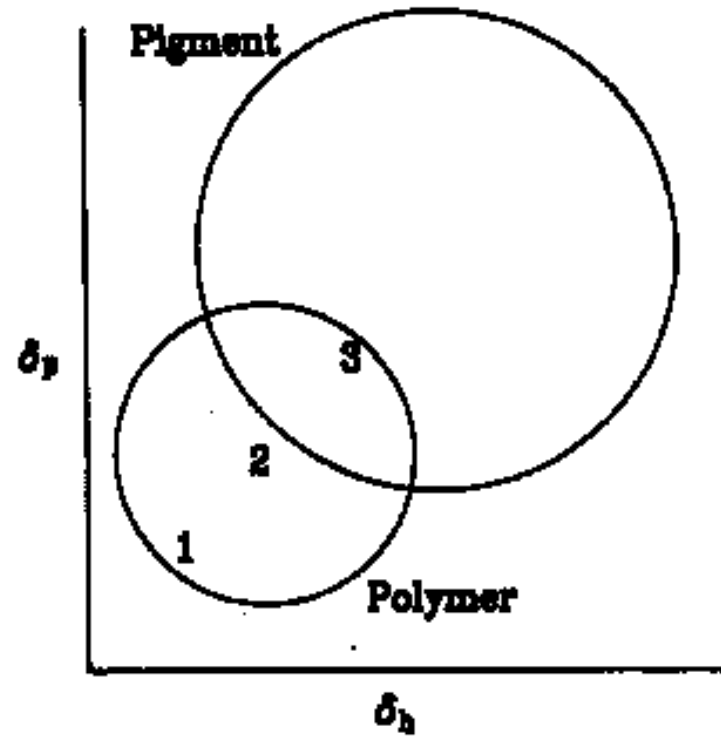


NON – COMPATIBLE POLYMERS DISSOLVED IN A MIXTURE OF NON- SOLVENTS



SOLVENT AFFECTS PIGMENT DISPERSION STABILITY

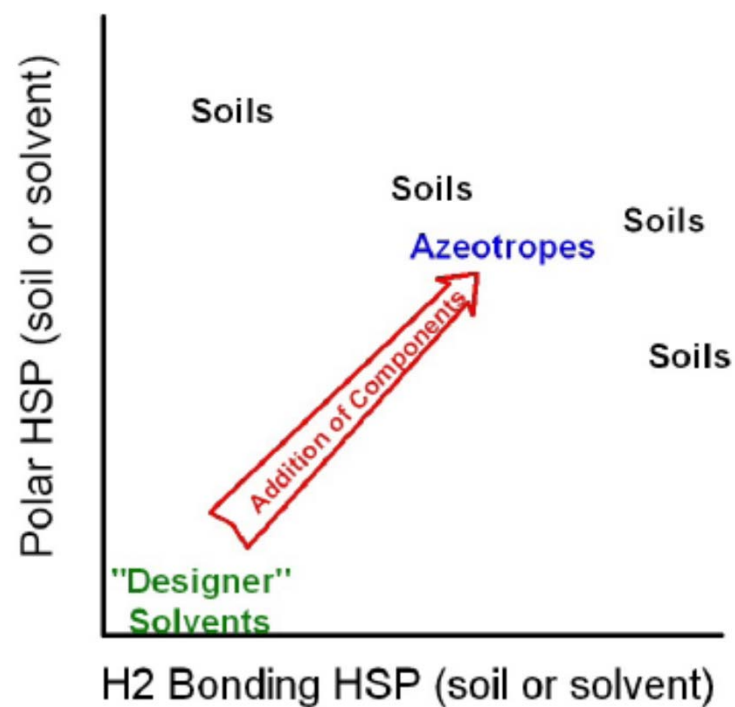
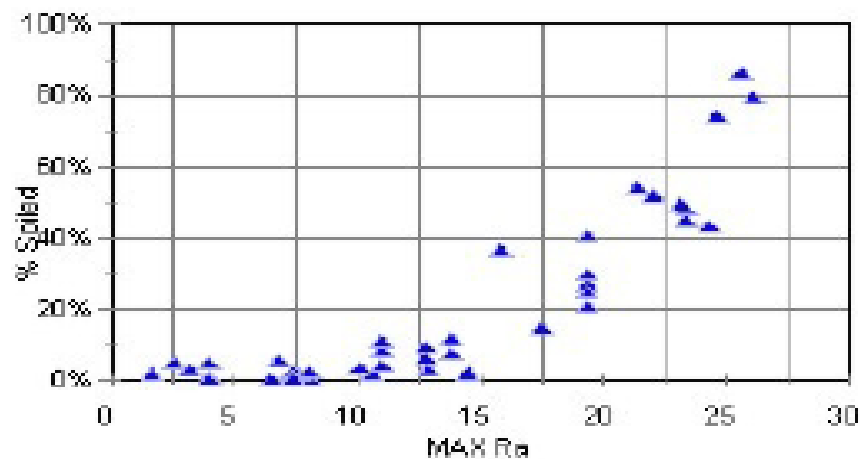
- Solvent 1 – Optimum in most cases – binder on pigment
- Solvent 2 – Too good for binder – removes binder
- Solvent 3 – Too good for pigment – replaces binder



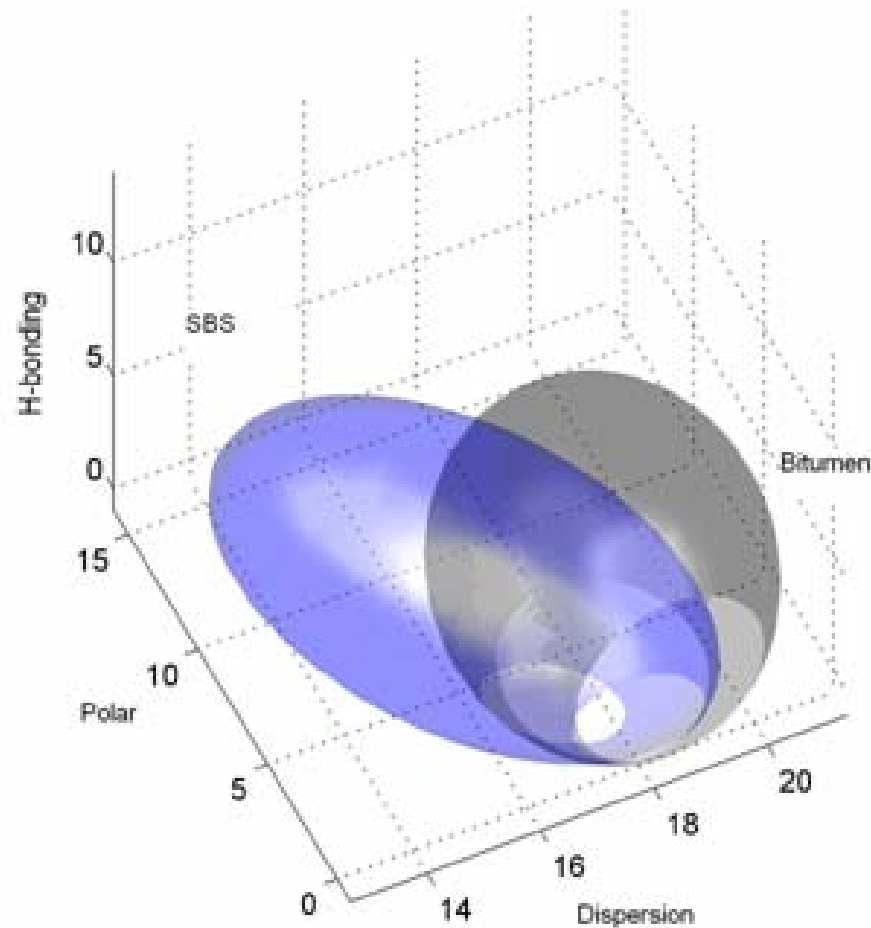
REPLACE OZONE DEPLETERS

Match Soil HSP

Use Azeotropes



SBS MUST BE PARTLY COMPATIBLE WITH BITUMEN



VARNISH REMOVAL FROM OLD PAINTINGS

Teas Triangular Plot for Solvent Selection

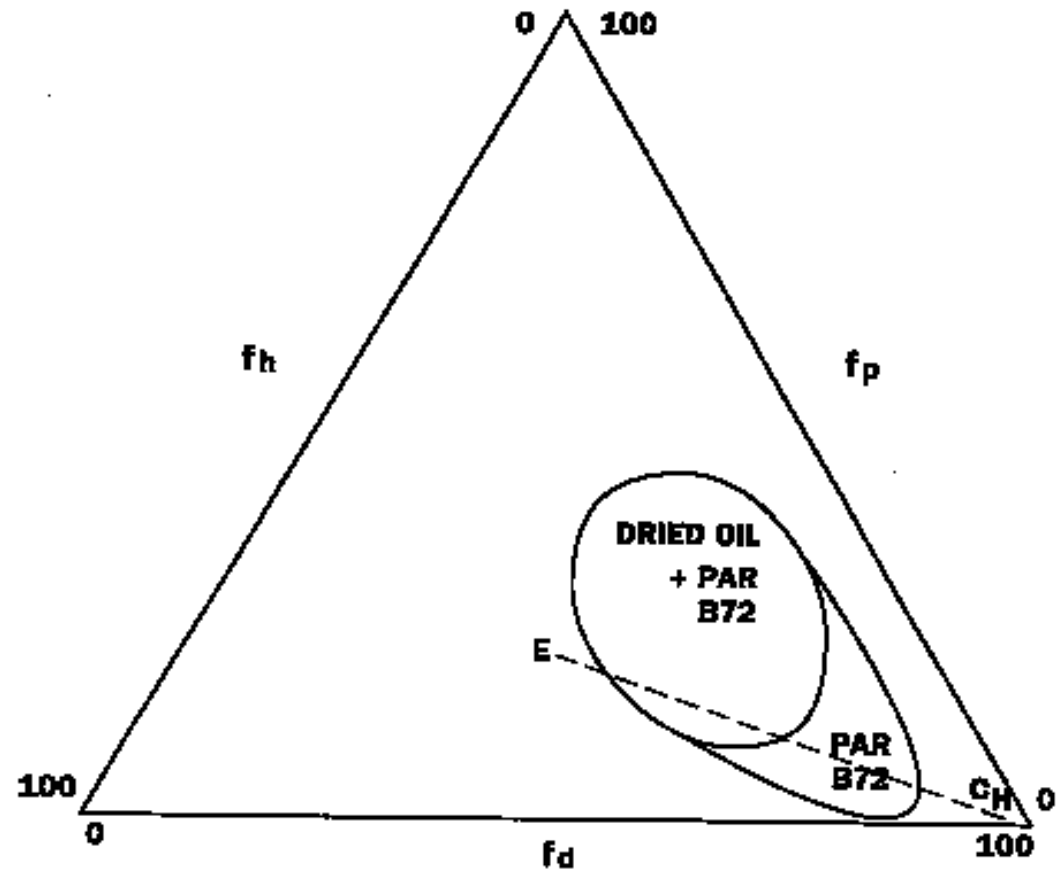
MODIFICATION OF HANSEN PARAMETERS

$$f_d = 100\delta_D/(\delta_D + \delta_P + \delta_H)$$

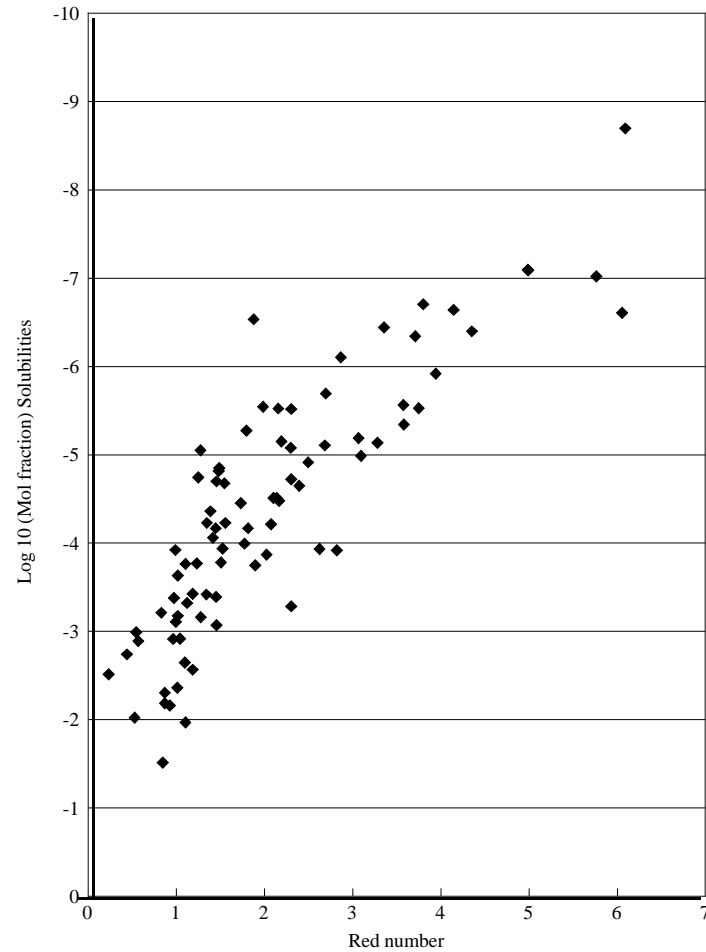
$$f_p = 100\delta_P/(\delta_D + \delta_P + \delta_H)$$

$$f_h = 100\delta_H/(\delta_D + \delta_P + \delta_H)$$

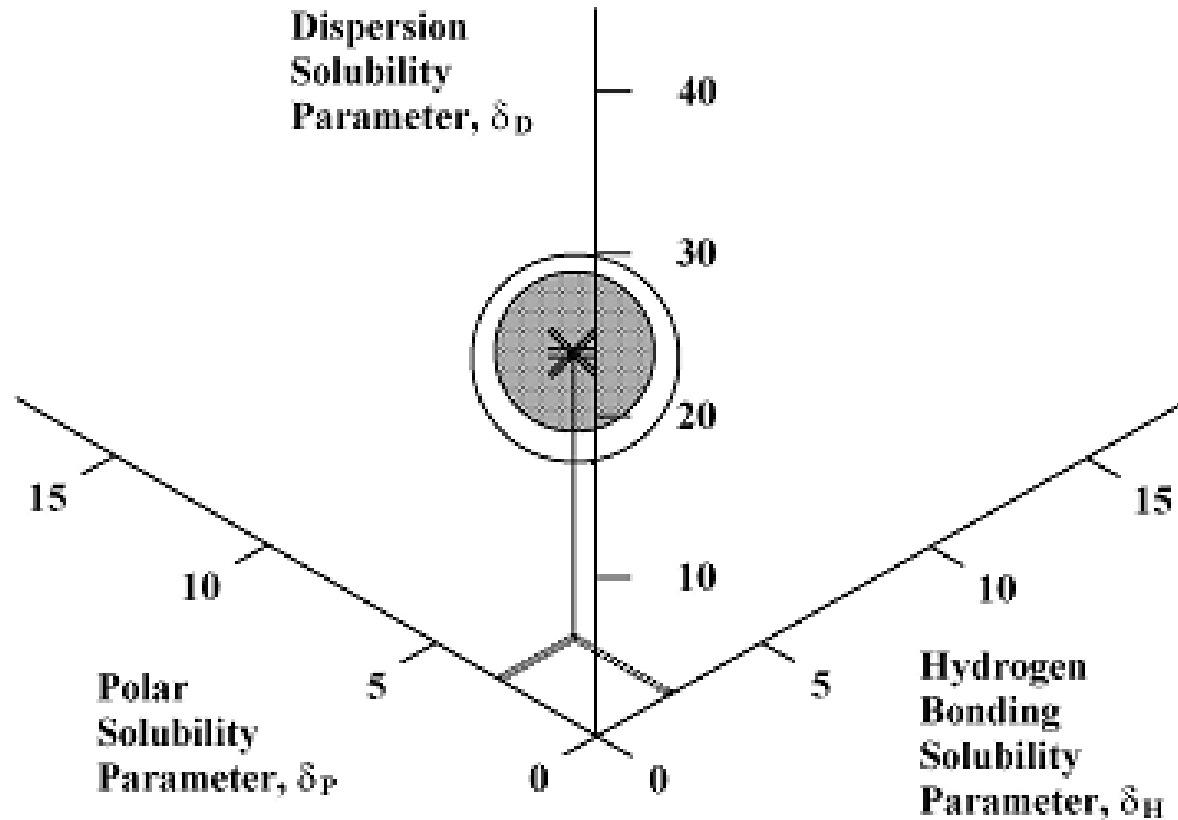
TEAS PLOT



SOLUBILITY OF CARBON-60

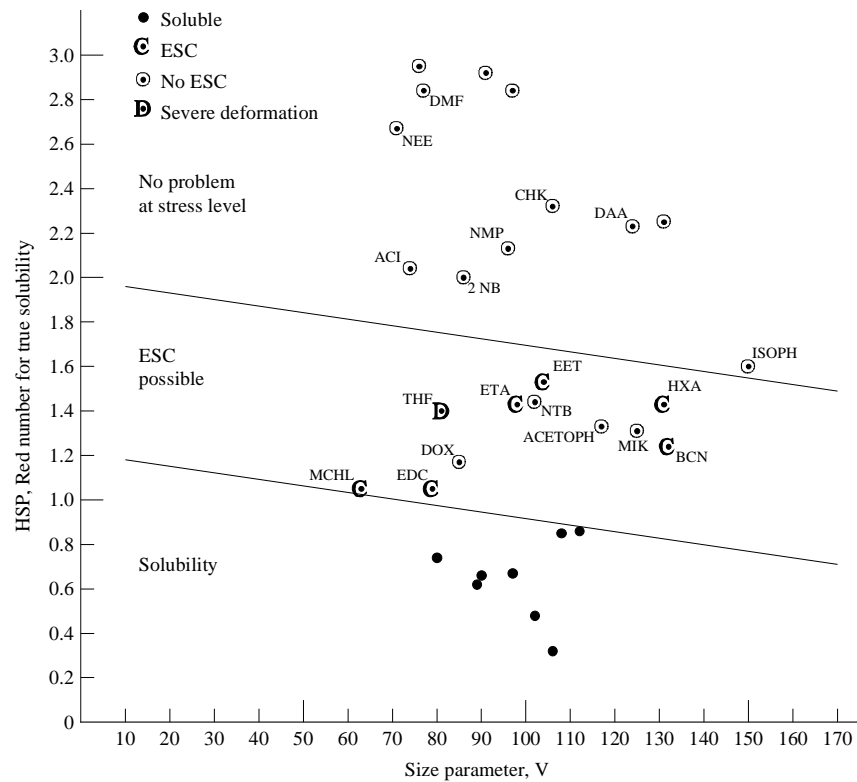


COC - SOLUBILITY SHADED ESC CLEAR



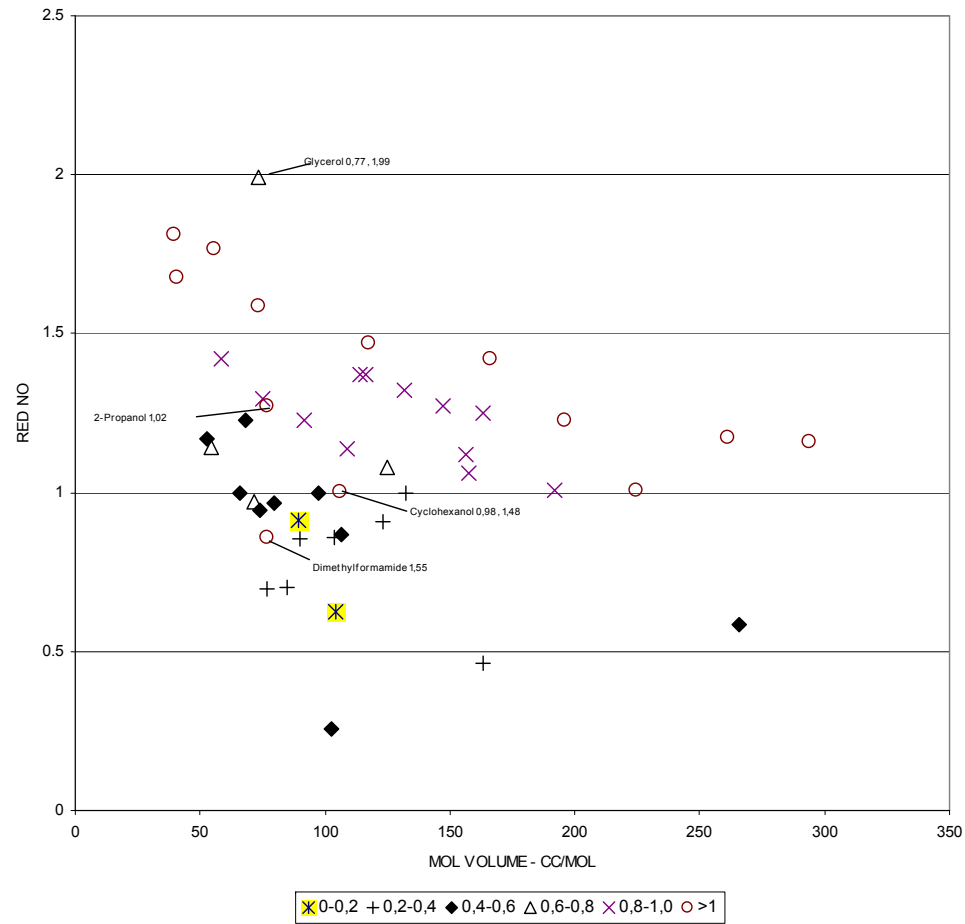
ENVIRONMENTAL STRESS CRACKING CORRELATES WITH RED NUMBER AND MOLAR VOLUME

	δ_D	δ_P	δ_H	R_O
TOPAS 6013 solubility	18.0	3.0	2.0	5.0

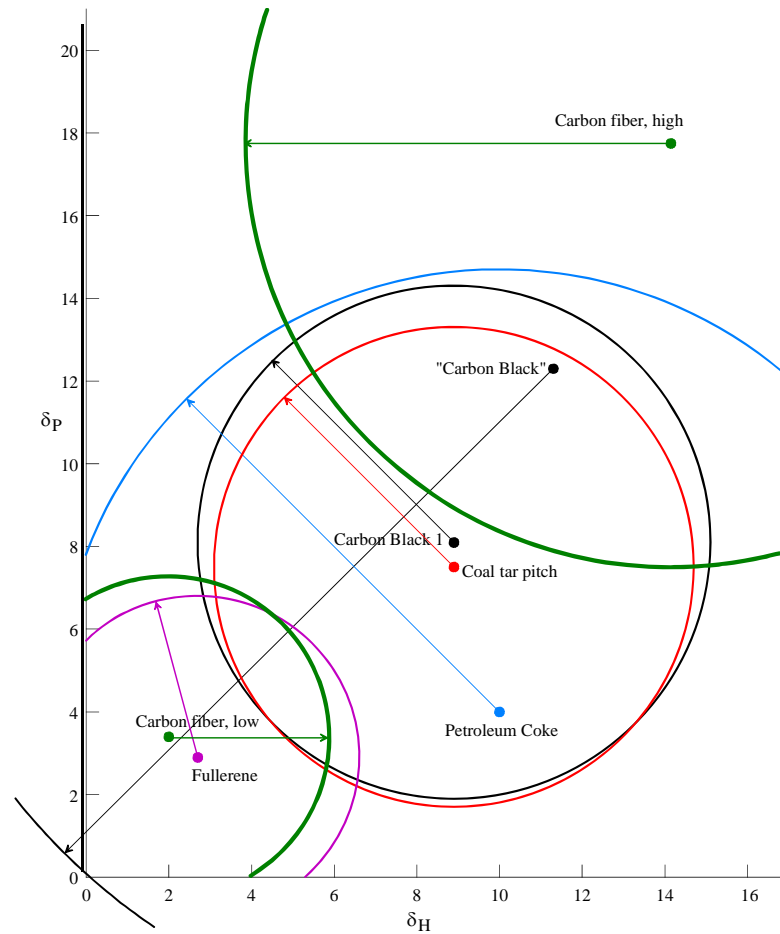


ESC in PC

CALCULATED ESC FOR PC
AT CRITICAL STRAIN = 0,6

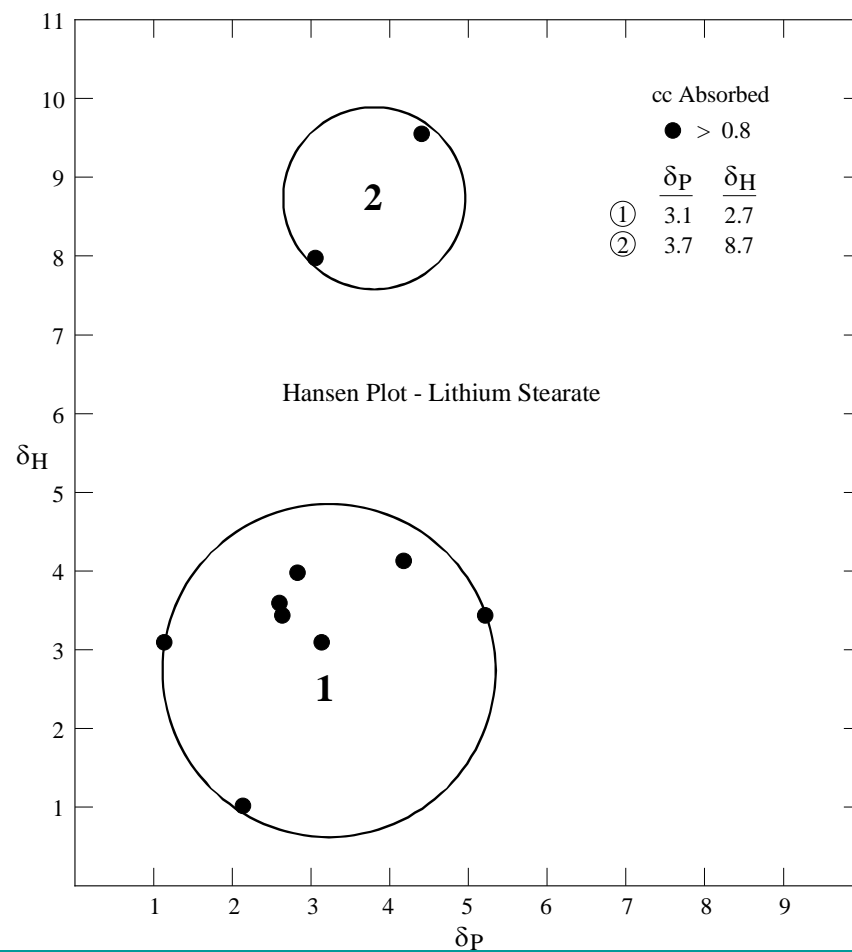


HSP FOR "CARBON" MATERIALS



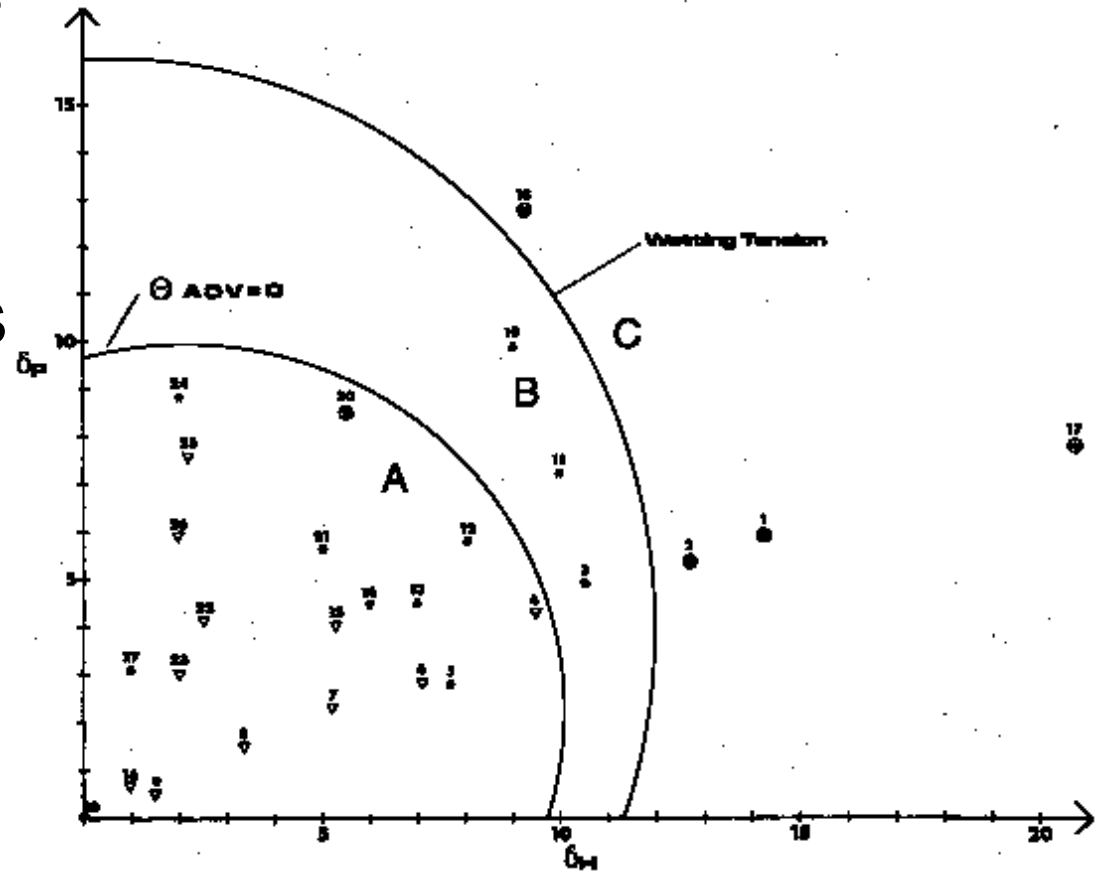
SURFACTANTS

Two HSP regions required



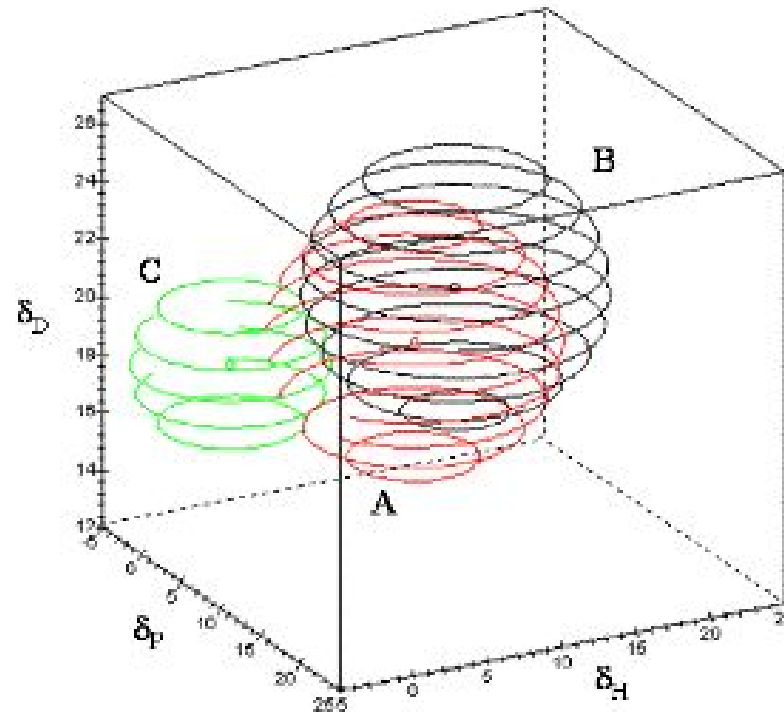
SURFACE PHENOMENA – EPOXY FILM

- A - Spontaneous spreading
- B - No dewetting
- C - Spontaneous dewetting



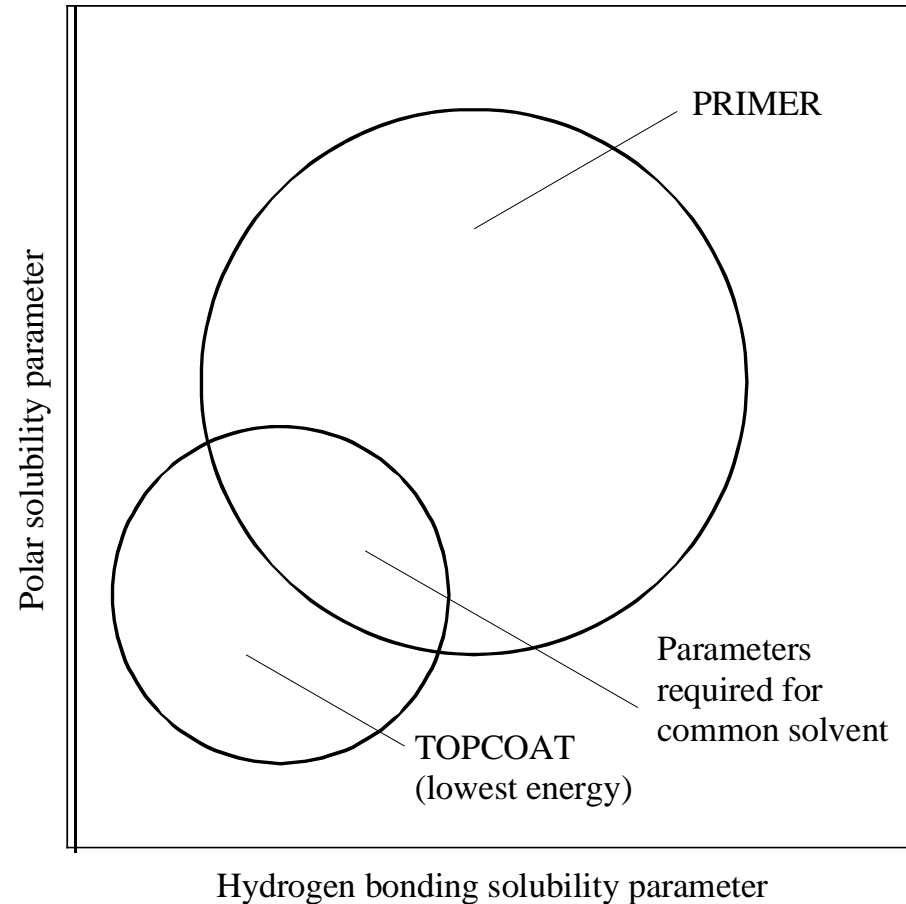
FIBER SURFACE CHARACTERIZATION

- **A – Glassy Carbon**
- **B – Carbon Fibers**
- **C – PP Fibers**



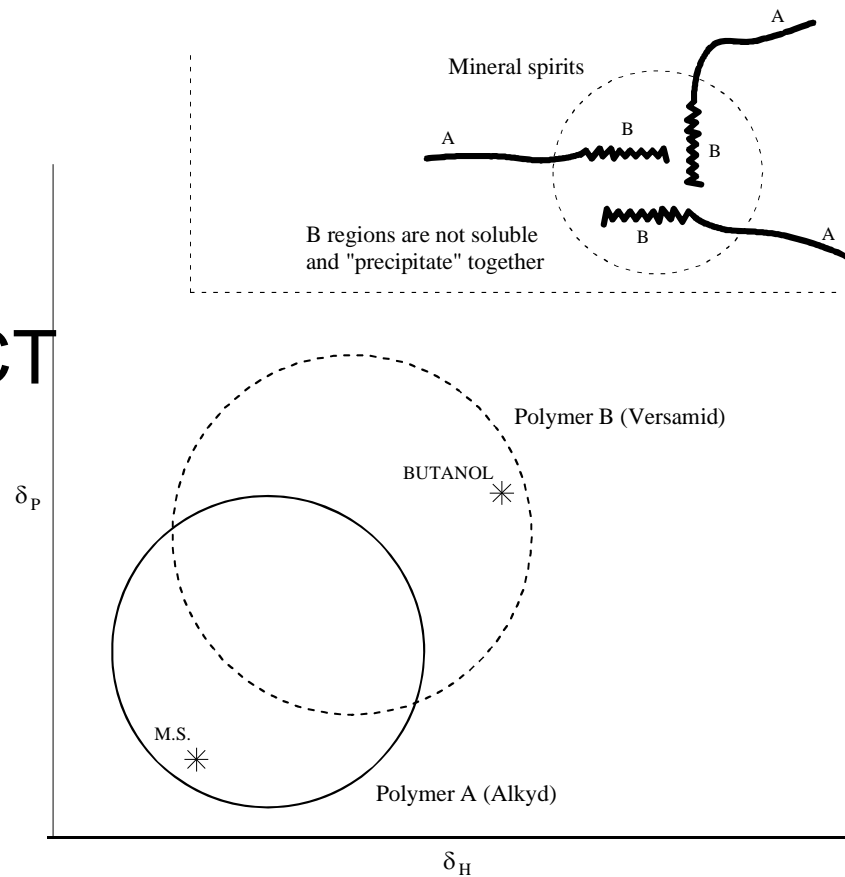
SELF-ASSEMBLY

Lower energy polymer is surface layer in two layer film deposited from true solution



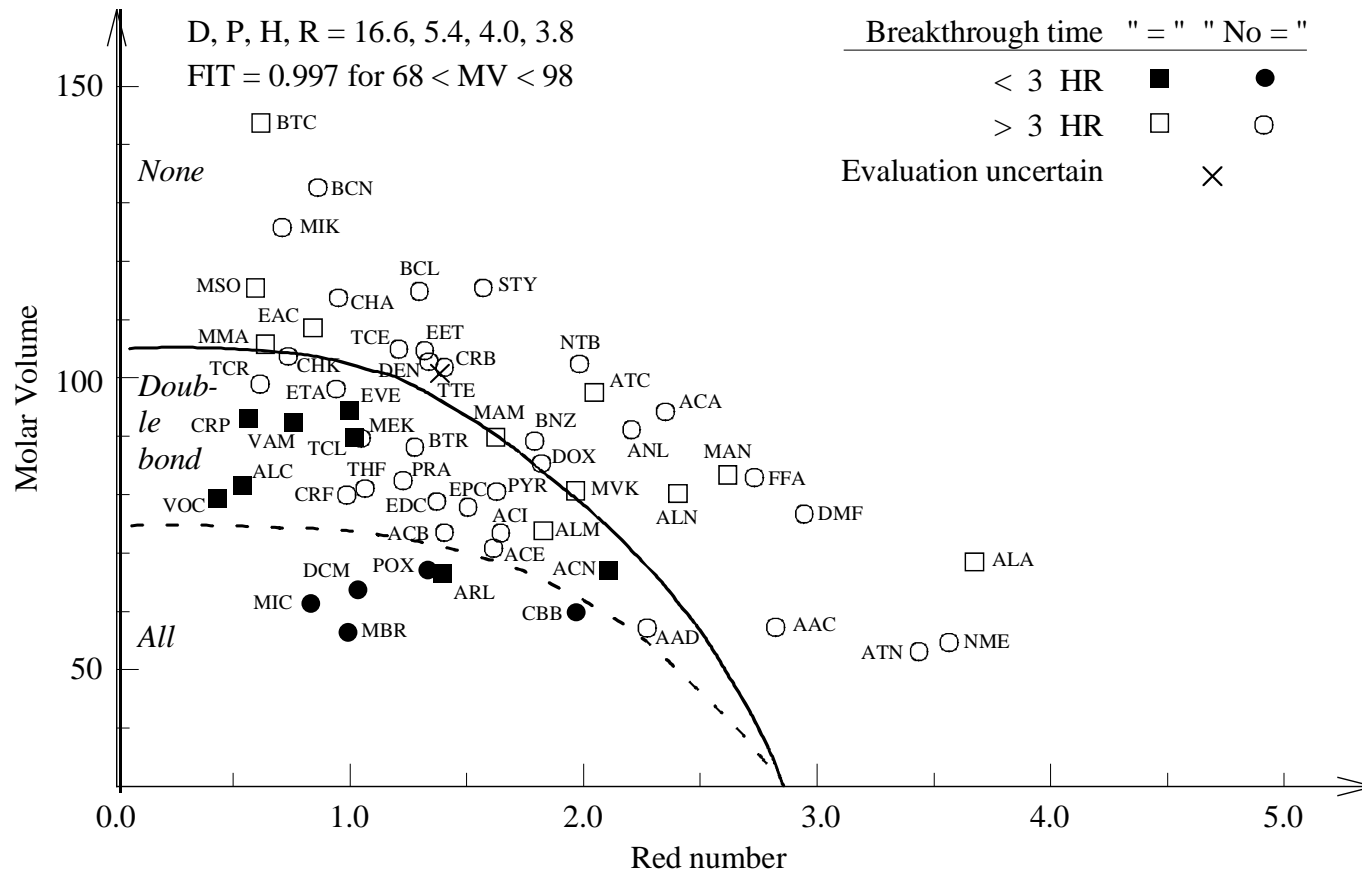
SELF-ASSEMBLY THIXOTROPIC PAINT

- VERSAMID SEGMENTS ASSOCIATE
- ALCOHOLS WILL DESTROY EFFECT
- SHEAR BREAKS STRUCTURE TEMPORARILY



BREAKTHROUGH TIME

Smaller molecules with linear structure and low RED
diffuse faster - PTFE



HSP FOR CYTOTOXIC DRUGS FOR GLOVE SELECTION

■ CHEMICAL	D	P	H	V
■ Fluorouracil	18.0	11.7	11.6	118.3
■ Gemcitabine	19.0	12.6	15.5	260.6
■ Cyclophosphamide	17.5	11.9	12.6	279.1
■ Ifosfamide	17.5	11.9	9.8	261.1
■ Methotrexate	18.0	10.2	14.2	378.7
■ Etoposide	20.0	7.5	12.5	588.5
■ Paclitaxel (Taxol)	18.0	6.6	9.8	853.9
■ Average Group 1	18.3	10.3	12.3	-
■ Cytarabine (Pyrimidine/arabinose)	19.0	15.2	20.1	187.1
■ Carboplatin (Organic Pt)	27.3	9.0	10.4	185.1

CYCLOPHOSPHAMIDE BREAKTHROUGH TIMES

NITRILE 45 MINUTES, BUTYL >>4 HOURS

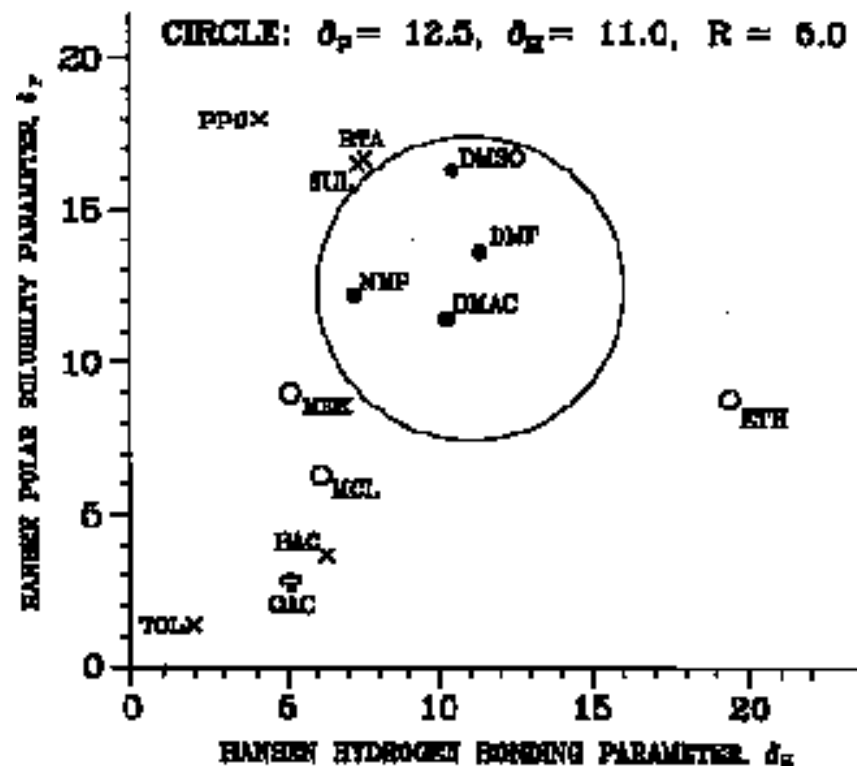
	D	P	H			
Cyclophosphamide	17.5	11.9	12.6			
MATERIAL	D	P	H	Ro	Ra	RED
117 NR 20 MIN	17.50	7.30	6.50	5.10	7.64	1.50
118 NR 1 HR	16.60	9.10	4.40	10.00	8.85	0.88
119 NR 4 HR	19.00	12.60	3.80	13.30	9.32	0.70
120 BR 20 MIN	16.50	1.00	5.10	5.00	13.38	2.68
121 BR 1 HR	15.80	-2.10	4.00	8.20	16.78	2.05
122 BR 4 HR (2)	17.60	2.10	2.10	7.00	14.36	2.05

PERMEATION - VIABLE HUMAN SKIN

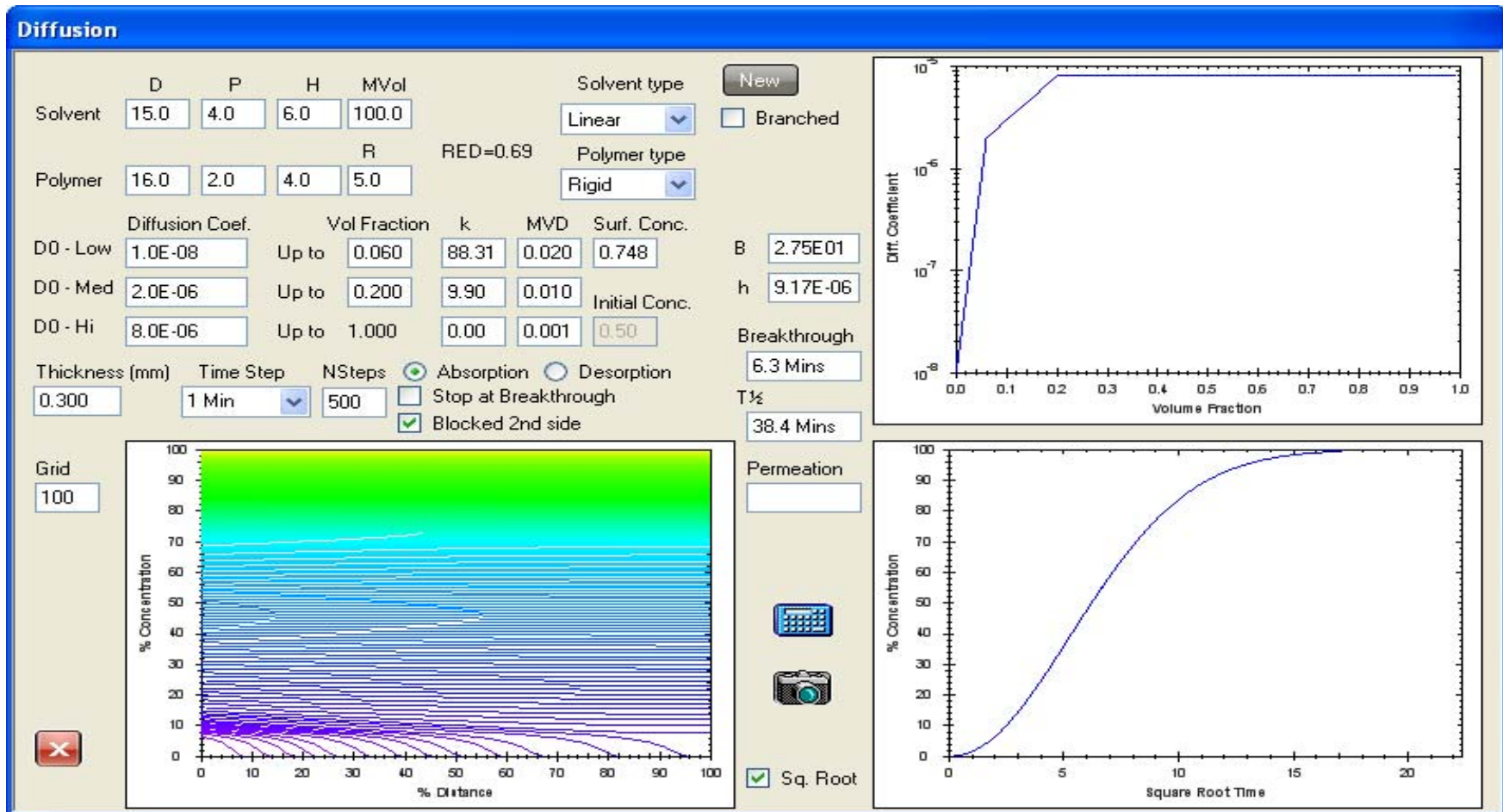
Ursin, et.al., J. Am. Ind. Hyg. Assoc., 56, 651 (1995).

SOLUBILITY PARAMETER PLOT FOR SKIN PERMEATION RATE

	δ_D	δ_P	δ_H	M_V	PERMEATION RATE
DMSO	18.4	16.4	10.2	71.3	● HIGH
DMF	17.4	13.7	11.3	77.0	
DMAC	16.8	11.5	10.2	92.5	
NMP	18.0	12.3	7.2	96.5	
MCL	18.2	8.3	6.1	63.9	○ MODERATE
MEK	16.0	9.0	5.1	90.1	
ETH	15.8	8.8	19.4	58.5	
BAC	15.8	3.7	6.3	132.5	× LOW
PFC	20.0	18.0	4.1	85.0	
TOL	18.0	1.4	2.0	106.8	⊕ "0"
BTA	19.0	16.6	7.4	76.8	
SUL	18.4	18.6	7.4	95.3	
OAC	15.8	2.9	5.1	196.0	

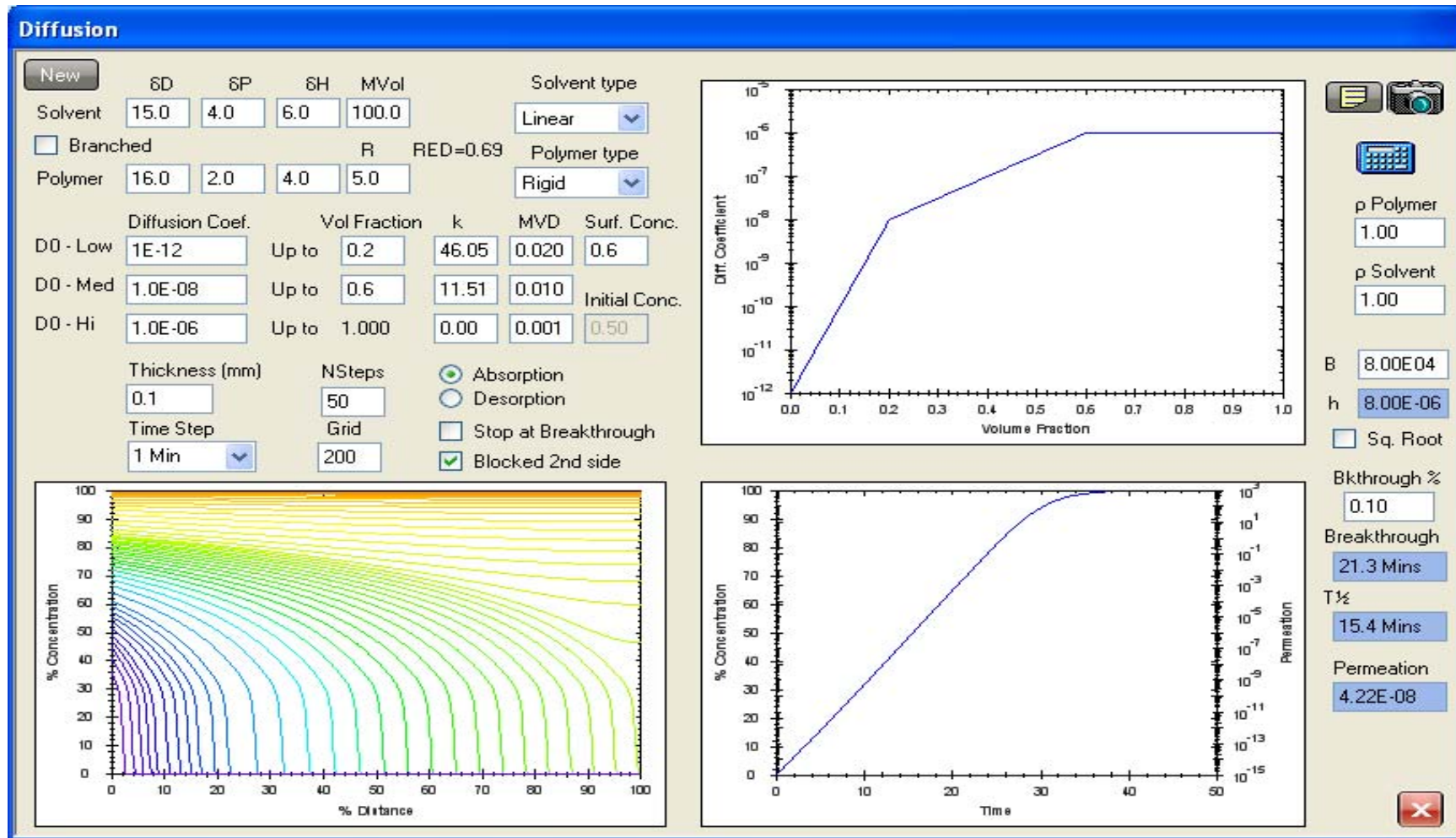


SIGMOIDAL ABSORPTION – TIME DELAY WITH SQRT TIME

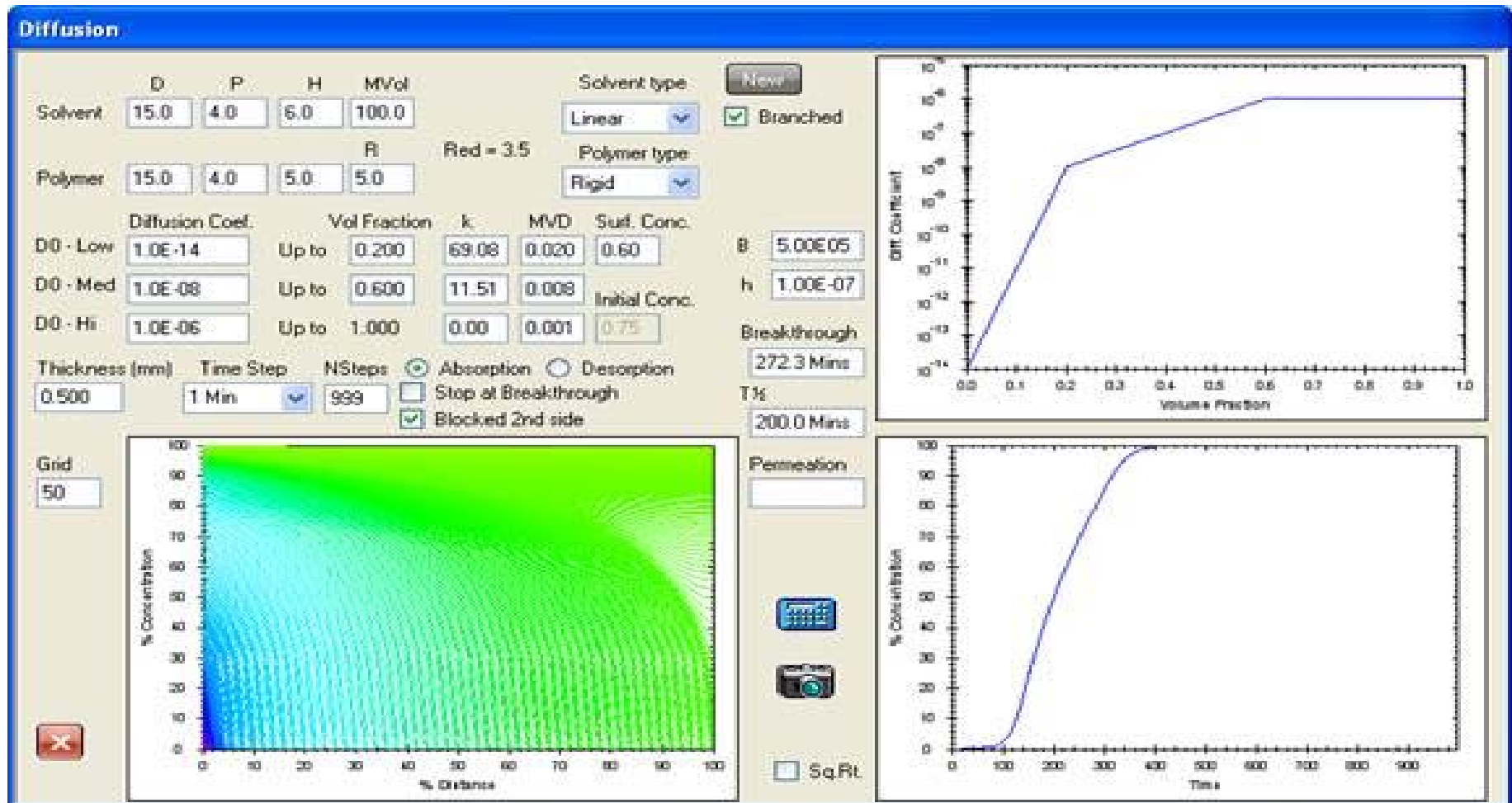


ABSORPTION LINEAR WITH TIME

CASE II



ABSORPTION FASTER THAN LINEAR WITH TIME – SUPER CASE II



HSP FOR ORGANIC SALTS

Material	D	P	H
DMEA - Dimethyl			
Ethanolamine	16.1	9.2	15.3
Formic Acid	14.3	11.9	16.6
Acetic Acid	14.5	8.0	13.5
DMEA/Formic Acid	17.2	21.5	22.5
DMEA/Acetic Acid	16.8	19.8	19.8

ALL VALUES HIGHER

HSP FOR IONIC LIQUIDS

■ Ionic liquid	δ_D	δ_P	δ_H	δ_t	V, cc/mole
■ [bmim]Cl	19.1	20.7	20.7	35.0	175.0
■ [bmim]PF ₆	21.0	17.2	10.9	29.3	207.6
■ [omim]PF ₆	20.0	16.5	10.0	27.8	276.0
■ [bmim]BF ₄	23.0	19.0	10.0	31.5	201.4

[bmim] is butyl methyl imidazole (o is octyl)

Solvents having CO₂ solubility greater than Ideal $x = 0.0229$ at 25°C and $P_{\text{CO}_2} = 1$ (Williams)

Solvent		δ_d (MPa) ^{1/2}	δ_p (MPa) ^{1/2}	δ_h (MPa) ^{1/2}
Tributyl phosphate, (C ₁₂ H ₂₇ O ₄ P)	0.03550	16.3	6.3	4.3
Amyl acetate, (C ₇ H ₁₄ O ₂)	0.02800	15.8	3.3	6.1
Butyl oleate, (C ₂₂ H ₄₂ O ₂)	0.02790	14.7	3.4	3.4
Tetrahydrofuran (C ₄ H ₈ O)	0.02700	16.8	5.7	8.0
Methyl oleate (C ₁₉ H ₃₆ O ₂)	0.02690	14.5	3.9	3.7
Isobutyl acetate (C ₆ H ₁₂ O ₂)	0.02500	15.1	3.7	6.3
Methyl ethyl ketone (C ₄ H ₈ O)	0.02444	16.0	9.0	5.1
Propyl acetate (C ₅ H ₁₀ O ₂)	0.02429	15.3	4.3	7.6
Ethyl acetate (C ₄ H ₈ O ₂)	0.02300	15.8	5.3	7.2
Methyl acetate (C ₃ H ₆ O ₂)	0.02253	15.5	7.2	7.6

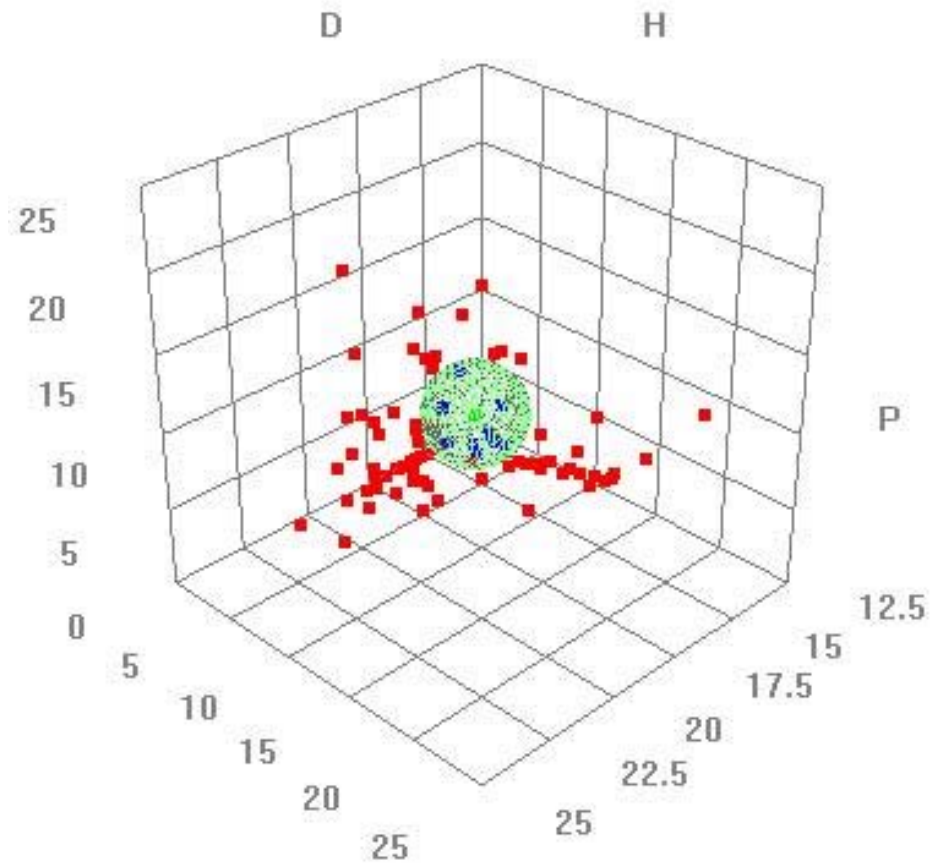
BEST SOLVENTS CARBON DIOXIDE

No.	Solvent	Dispersion	Polar	Hydrogen	Soluble	RED	MoVol
328	Ethyl Acetate	15.8	5.3	7.2	1	0.331	98.5
464	Methyl Acetate	15.5	7.2	7.6	1	0.523	79.7
641	Tri-n-Butyl Phosphate*	16.3	6.3	4.3	1	0.714	274
617	Tetrahydrofuran	16.8	5.7	8	1	0.725	81.7
679	n-Propyl Acetate	15.3	4.3	7.6	1	0.737	115.3
45	Amyl Acetate	15.8	3.3	6.1	1	0.865	148
430	Isobutyl Acetate	15.1	3.7	6.3	1	0.879	133.5
502	Methyl Oleate	16.2	3.8	4.5	1	0.948	337.3
481	Methyl Ethyl Ketone	16	9	5.1	1	0.973	90.1
645	Oleic Acid*	16	2.8	6.2	0	1.013	317
1075	Dodecanol*	16	4	9.3	0	1.066	224.5
197	1-Decanol *	16	4.7	10	0	1.146	191.8
479	2-Methyl Cyclohexanone	17.6	6.3	4.7	0	1.173	121.3
183	Cyclohexanone	17.8	6.3	5.1	0	1.234	104
932	1-Nonanol	16	4.8	10.6	0	1.306	174.4
7	Acetone	15.5	10.4	7	0	1.327	74

HSP FOR CARBON DIOXIDE

- Data Fit = 1.000 for experimental data
 - $\delta^2_{\text{D}} = 15.7 \text{ MPa}^{1/2}$
 - $\delta^2_{\text{P}} = 6.3 \text{ MPa}^{1/2}$
 - $\delta^2_{\text{H}} = 5.7 \text{ MPa}^{1/2}$
 - $R_o = 3.3 \text{ MPa}^{1/2}$
-

CARBON DIOXIDE SOLUBILITY



HSP FOR SPECIAL CHEMICALS

■ Chemical	δ_D	δ_P	δ_H
■ Amphetamine	17.5	4.3	6.3
■ Bisphenol A	19.2	5.9	13.8
■ d-Camphor	17.8	9.4	4.7
■ 2-Ethyl hexyl phthalate (MEHP)	17.3	6.2	6.8
■ Hexanal	15.8	8.5	5.4
■ Nicotine	18.5	7.8	6.5
■ L-Menthol	16.6	4.7	10.6
■ Paracetamol	17.8	10.5	13.9
■ Paraquat	19.5	8.8	5.9
■ Skatole	20.0	7.1	6.2
■ 2-Tert-butyl-4-methyl phenol	17.3	3.7	10.5
■ Triacetin	16.5	4.5	9.1
■ Triclosan	20.0	7.7	10.0
■ Vanillin	18.6	10.6	13.8

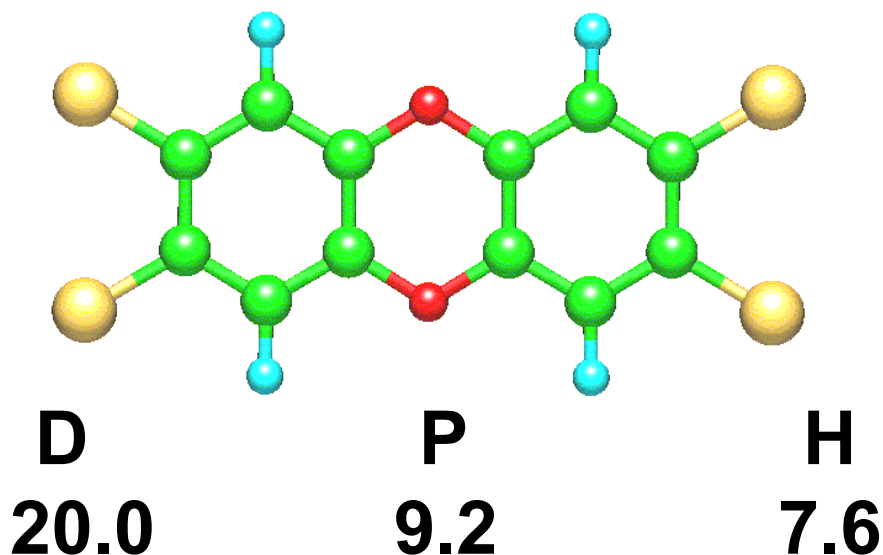
HSP AVAILABLE FOR 1200 CHEMICALS INCLUDING:

Adrenaline, Ascorbic Acid, Bethoxazin,
Caffeine, Carbon Dioxide, Cholesterol, DNA,
Dopamine, Ecstasy, Lignin, Meclofenoxate,
Norephedrin, Palm Oil, Quinine, Saccharine,
Serotonin, Spermidin, Sucrose, Urea, Zein,
Etc., Etc.

SIMILARITY TO TETRABROMOBISPHENOL A

MATERIAL	δ_D	δ_P	δ_H	R_a	RED_{TBBPA}
TBBPA	20.2	9.1	13.8	-	0.0
PENTACHLORO- PHENOL	21.5	6.9	12.8	3.5	(close)
LIGNIN	21.9	14.1	16.9	6.8	0.5
RAPID SKIN PERMEABILITY	17.6	12.5	11.0	6.5	0.36
PSORIASIS SCALE SWELLING	24.6	11.9	12.9	9.3	0.49

DIOXIN PHYSICAL INTERACTIONS



PREDICTIONS:

Moderate Skin Permeation Rate (Large Size)

Ready Absorption into Lignin (Plants)

ULTRASTRUCTURE OF WOOD

HEMICELLULOSE SIDE CHAINS ORIENT

BOUNDARY HSP MATCH

(LIGNIN)

Ac Ac

2 3

M1 β 4M1 β 4M1 β 4G1 β 4M1 β 4G1 β 4M1 β 4M1 β 4G-

3

β

1

M

(CELLULOSE)

(LIGNIN)

Ac Ac

2 3

6

α

1

Ga

(CELLULOSE)

GOOD HSP MATCH

HSP FOR WATER

	D	P	H	Ro
■ Single molecule	15.5	16.0	42.3	—
■ >1% soluble in	15.1	20.4	16.5	18.1
Data Fit 0.856				
Good/Total 88/167				
■ Total miscibility	18.1	17.1	16.9	13.0
Data Fit 0.880				
Good/Total 47/166				

CHEMICALS AFFECTING DNA -

Ts'o P.O.P., Et.Al. *Natl Acad Sci., U S A*, 48, 686-698, (1962)

Increasing activity was found to be: Adonitol, Methyl Riboside (both negligible) < Cyclohexanol < Phenol, Pyrimidine, Uridine < Cytidine, Thymidine < Purine, Adenosine, Inosine, Deoxyguanosine < Caffeine, Coumarin, 2,6-Dichloro-7-Methylpurine PLUS Formamide and Dimethyl Sulfoxide

HSP CORRELATION FOR DNA

Solvent	δ_D	δ_P	δ_H	RED	V
Dimethyl sulfoxide	18.4	16.4	10.2	0.353	71.3
2,6-Dichloro-7-methyl purine	20.5	11.7	14.2	0.651	162.4
Coumarin	20.0	12.5	6.7	0.807	156.3
Purine	20.5	11.7	14.2	0.853	100.0
Caffeine	19.5	10.1	13.0	0.923	157.9
Formamide	17.2	26.2	19.0	0.977	39.8
Pyrimidine	20.5	9.4	11.3	1.002	78.8
Phenol	18.0	5.9	14.9	1.342	87.5
Urea	20.9	18.7	26.4	1.447	45.8
Cyclohexanol	17.4	4.1	13.5	1.492	106.0
Methyl riboside	17.0	12.0	32.8	2.142	117.2
Adonitol	18.0	12.0	36.0	2.393	95.1

DNA

D = 19.0 P = 20.0 H = 11.0 RAD. = 11.0 FIT = 1.000 NO = 12

HSP FOR DNA

- Chemicals ordered correctly
- Those not calculated have molecules that are too complicated and too large to be directly compared with the other smaller molecules.

RESULT (MPa^{1/2})
 δ_D^2 δ_P^2 δ_H^2
19.0 20.0 11.0

E_H is 14% of E

HSP FOR DNA BASES

Segment	D	P	H	“V”	In H₂O	Parts/100
Guanine	20.0	12.7	12.5	126.1	Insol.	
Cytosine	19.5	12.1	9.9	107.8	0.77	
Adenine	20.0	10.2	13.7	131.5	0.05	
Thymine	19.5	14.2	12.6	121.7	0.4	
Average	19.75	12.3	12.2	-	-	

ESSENTIALLY INDENTICAL HSP: DNA BASES, CYTOTOXIC DRUGS AND RAPID SKIN PERMEATION

	D	P	H	Ra (bases)	Ra (Gp 1)
Rapid Skin Perm.	17.6	12.5	11.0	4.47	2.91
DNA bases	19.75	12.3	12.2	-	3.52
Ave. Group 1 Drugs	18.3	10.3	12.3	3.52	-

Synergism will be found for any of:

Phthalate plasticizers, tricresyl phosphate, N-methyl-2-pyrrolidone, ...

Mixed with any of:

Ethanol, 2-propanol, ethylene glycol, propylene glycol, or glycerol

HSP DIFFERENT FOR DNA BASES, DNA, PROTEINS, AND DEPOT FAT

	D	P	H	Ro	Fit	Ra (Bases)
■ DNA (Molecule)	19.0	20.0	11.0	11.0	1.000	7.93
■ Zein (Protein)	22.4	9.8	19.4	11.9	0.964	9.28
■ Lard (Depot Fat)	15.9	1.2	5.4	12.0	1.000	15.87

CHEMOTHERAPY DRUGS WITH ETHANOL/DOP MIXTURES

HSPiP 2nd Edition Licensed to: Charles M. Hansen

No.	Solvent	δD	δP	δH	Score	RED	MoVol
2005	Methotrexate	18.0	10.2	14.2	1	0.429	378.7
2000	Fluorouracil	18.0	11.7	11.6	1	0.569	118.3
2002	Cyclophosphamide	17.5	11.9	12.6	1	0.675	279.1
2007	Etoposide	20.0	7.5	12.5	1	0.890	588.5
2004	Ifosfamide	17.5	11.9	9.8	1	0.946	261.1
2001	Gemcitabine	19.0	12.6	15.5	1	0.989	260.6
2008	Paclitaxel (Taxol)	18.0	6.6	9.8	1	0.992	853.9
2009	50/50 Ethanol/Dop	16.2	7.9	11.3	2	1.156	228.5
325	Ethanol	15.8	8.8	19.4	0	1.998	58.6
305	Diocetyl Phthalate	16.6	7.0	3.1	0	2.457	398.5
2010	54/46 Ethanol/Dop	16.2	8.0	11.9	2	1.117	215.0
2011	Methyl Paraben	19.7	10.4	13.9	-	0.683	111.9

Cytotoxic drugs (2)

Double-Click R: 4.3 Fitting: Best - slow "Inside": 1

In= 7 Out= 4 Total= 11
D= 18.42 P=9.66 H=12.65
R= 4.3
Fit= 1.000
Wrong In= 0
Wrong Out= 0

δP v δH δH v δD δP v δD

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COCKTAIL FOR CONSIDERATION

METHYL PARABEN+DOP+ETHANOL

TARGET: CHEMODRUG HSP SPHERE

Solvent Optimizer

Solvent	6D	6P	6H	MVol	Other Names	RER	Weight	%	Distance
Methyl paraben	19.7	10.4	13.9	111.9		0.1	100	66.0	2.87
Dioctyl phthalate	16.6	7.0	3.1	377.0		0.001	100	20.0	10.51
Ethanol	15.8	8.8	19.4	58.6		150	100	14.0	8.78
Toluene	18	1.4	2	106.6		190	100	0.0	13.48
sec-Butyl Acetate	15	3.7	7.6	134		180	100		10.46
Iso-Propyl Acetate	14.9	4.5	8.2	117.1		350	100		9.88
Tributyl Phosphate	16.3	6.3	4.3	274		0.1	100		9.93
n-Butyl Acetate	15.8	3.7	6.3	132.6		100	100		10.21
Ektasolve EEH	15.6	4	5	150	Mixture of ethyl-hexyl eth...	0.3	100		11.09
Methyl Iso-Butyl Ketone...	15.3	6.1	4.1	125.8	4-Methyl-pentan-2-one	162	100		11.17
Iso-Pentyl Acetate	15.3	3.1	7	150.2	iso-Amyl Acetate	45	100		10.74
Methyl iso-Amyl Ketone	16	5.7	4.1	141.3	MIAK	50	100		10.59
n-Amyl Acetate	15.8	3.3	6.1	148		67	100		10.57
n-Propyl Acetate	15.3	4.3	7.6	115.8		210	100		9.73
Butyl Glycol Acetate	15.3	7.5	6.8	171.2		4	100		8.85
Propylene Glycol Mono...	15.3	4.5	9.2	132	PnB; 1-Butoxypropan-2-ol	7	100		8.90
Ethyl Acetate	15.8	5.3	7.2	98.6		390	100		8.78
Ektapro EEP	16.2	3.3	8.8	155.5	Ethoxyethyl Propionate	10	100		8.75
Sulfolane (Tetramethyle...	18	18	9.9	95.3		0.5	100		8.69
1,4-Dioxane	17.5	1.8	9	85.7		24	100		8.93
Methyl Propyl Ketone	16	7.6	4.7	107.3		240	100		9.51

Convert
 2
 Target
 6D: 18.48 6P: 9.77 6H: 12.52
 Calculated
 18.5 9.5 12.5
 Delta
 0.1 -0.3 0.0
 % Check: 100.0 Distance: 0.3
 Weight Error: 0.0
 Activity Coefficients
 Inc. Target %: 10.0
 Evaporation: °C
 C:\...\OptimizerSolvents.sof

OPTIMUM NMR SOLVENT MIXTURES ARE POSSIBLE

Solvent Optimizer

Solvent	δ D	δ P	δ H	MVol	Other Names	RER	Weight	%		Distance	A
Chlorofom	17.8	3.1	5.7	80.5	-	-	100	62.0	<input checked="" type="checkbox"/>	5.43	-
Dimethyl Sulfoxide (DM...	18.4	16.4	10.2	71.3	-	-	100	38.0	<input checked="" type="checkbox"/>	8.72	-
Carbon Tetrachloride (D...	17.8	0.0	0.6	97.1	-	-	100		<input type="checkbox"/>	10.91	-
Benzene	18.4	0.0	2.0	89.5	-	-	100		<input type="checkbox"/>	10.03	-
Acetonitrile	15.3	18.0	6.1	52.9	-	-	100		<input type="checkbox"/>	11.52	-
Methanol	14.7	12.3	22.3	40.6	-	-	100		<input type="checkbox"/>	16.33	-
Acetone	15.5	10.4	7.0	73.8	-	-	100		<input type="checkbox"/>	5.64	-
Toluene	18.0	1.4	2.0	106.6	-	-	100		<input type="checkbox"/>	8.92	-
Methylene Dichloride (D...	17.0	7.3	7.1	64.4	-	-	100		<input type="checkbox"/>	2.30	-
									<input type="checkbox"/>		-

Target

δ D	δ P	δ H
18	8	8

Calculated

18.0	8.2	7.4
------	-----	-----

Delta

0.0	0.2	-0.6
-----	-----	------

% Check

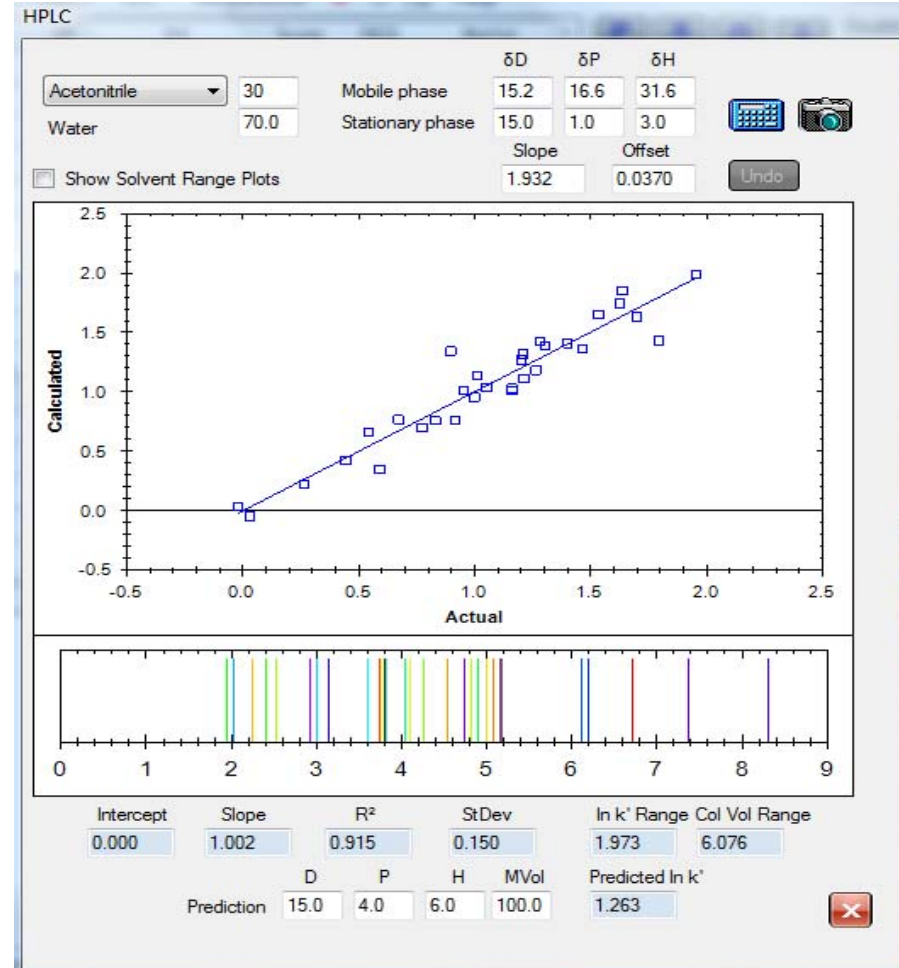
100.0

Distance

0.6

HPLC RETENTION TIME

Retention time based on HSP of solute, mobile and stationary phases



WHOLE EQUALS SUM OF PARTS

$$E = \text{COHESION ENERGY} = \Delta E_{\text{vap}}$$

- $E = E_D + E_P + E_H$
- D - Dispersion (Hydrocarbon)
- P - Polar (Dipolar)
- H - Hydrogen Bonds (Electron Interchange)
- V - Molar Volume
- $E/V = E_D/V + E_P/V + E_H/V$

$$\delta^2 = \delta_D^2 + \delta_P^2 + \delta_H^2$$

HANSEN SOLUBILITY PARAMETERS (HSP)

δ = Square Root of Cohesion Energy Density

SUMMARY

HSP have now existed since 1967

The first edition of HSPiP came in November, 2008.

**Uses: Solubility (Gases, Liquids, Polymers, Solids),
Compatibility, Swelling, Selection of Chemical
Protective Clothing, Permeation Rates, Controlled
Drug Release, Environmental Stress Cracking,
Self-Assembly, Physical Properties, Conservation of
Paintings, Surface Characterization, Improvement of
Physical Adhesion, Bitumen, Asphalt, Organic Salts,
Inorganic Salts, Explosives, Biologicals, Aromas,
Surfactants, Subcritical Extraction, Supercritical gases**

What Else?

Hansen Solubility Parameters in Practice eBook, Software, and Examples

The HSPiP software:

Finds HSP for solute (drug) with solubility data

Optimizes solvent blends for given target HSP

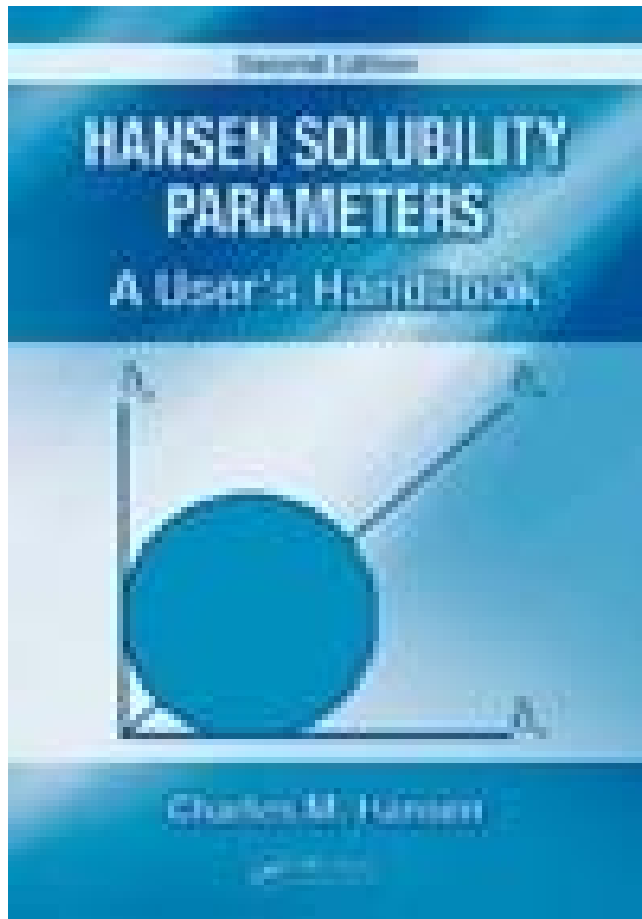
Shows which solvents can dissolve a solute

Shows polymers that are likely to be compatible

Models absorption, desorption, and permeation

HSP for chemicals/polymers with structure

Calculates HPLC solvents and IGC results



Thank you for your attention!

For further contact please visit:

www.hansen-solubility.com